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for Construction Prague**  
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## European Technical Assessment

**ETA 22/0438  
of 16/09/2022**

(English language translation, the original version in Czech language)

**Technical Assessment Body issuing the ETA:** Technical and Test Institute  
for Construction Prague

**Trade name of the construction product**

Injection system  
EJOT Multifix PSF+ / Sormat ITH-Pe  
EJOT Multifix PSF+ Tropical / Sormat ITH-Te  
EJOT Multifix PSF+ Winter

**Product family to which the  
construction product belongs**

Product area code: 33  
Injection anchors for use in masonry

**Manufacturer**

EJOT SE & Co. KG  
MU Construction  
In der Stockwiese 35  
Bad Laasphe, 57334  
Germany

**Manufacturing plant(s)**

EJOT Herstellwerk 24

**This European Technical Assessment  
contains**

57 pages including 54 Annexes which form  
an integral part of this assessment.

**This European Technical Assessment is  
issued in accordance with regulation  
(EU) No 305/2011, on the basis of**

EAD 330076-01-0604  
Edition 05/2021

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## 1. Technical description of the product

The Injection system EJOT Multifix PSF+ / Sormat ITH-Pe, EJOT Multifix PSF+ Tropical / Sormat ITH-Te and EJOT Multifix PSF+ Winter for masonry is bonded anchor consisting of a cartridge with injection mortar, a steel element and a plastic sleeve. The steel elements are the commercial threaded rods with hexagon nut and washer. The steel elements are made of galvanized or zinc plated steel, stainless or high corrosion resistance steel.

The anchor is placed into a drilled hole filled with injection mortar. The steel element is anchored via the bond between metal part, injection mortar and masonry.

The illustration and the description of the product are given in Annex A.

## 2. Specification of the intended use in accordance with the applicable EAD

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The provisions made in this European Technical Assessment are based on an assumed working life of the anchor of 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the products in relation to the expected economically reasonable working life of the works.

## 3. Performance of the product and references to the methods used for its assessment

### 3.1 Mechanical resistance and stability (BWR 1)

| Essential characteristic             | Performance       |
|--------------------------------------|-------------------|
| Characteristic values for resistance | Annex C 6 to C 40 |
| Displacements                        | Annex C 5 to C 39 |
| Durability                           | Annex B 1         |

### 3.2 Safety in case of fire (BWR 2)

| Essential characteristic | Performance                                 |
|--------------------------|---------------------------------------------|
| Reaction to fire         | Anchorage satisfy requirements for Class A1 |

### 3.3 Hygiene, health and environment (BWR 3)

No performance determined.

### 3.4 General aspects relating to fitness for use

Durability and serviceability are only ensured if the specifications of intended use according to Annex B 1 are taken into account.

## 4. Assessment and verification of constancy of performance (AVCP) system applied with reference to its legal base

According to the Decision 97/177/EC of the European Commission<sup>1</sup> the system of assessment verification of constancy of performance (see Annex V to Regulation (EU) No 305/2011) given in the following table applies.

| Product                              | Intended use                                                                                                                               | Level or class | System |
|--------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------|----------------|--------|
| Injection anchors for use in masonry | For fixing and/or supporting to masonry, structural elements (which contributes to the stability of the construction works) or heavy units | -              | 1      |

<sup>1</sup> Official Journal of the European Communities L 073 of 14.03.1997

**5. Technical details necessary for the implementation of the AVCP system, as provided in the applicable EAD**

The factory production control shall be in accordance with the control plan which is a part of the technical documentation of this European Technical Assessment. The control plan is laid down in the context of the factory production control system operated by the manufacturer and deposited at Technický a zkušební ústav stavební Praha, s.p.<sup>2</sup> The results of factory production control shall be recorded and evaluated in accordance with the provisions of the control plan.

Issued in Prague on 16.09.2022

By

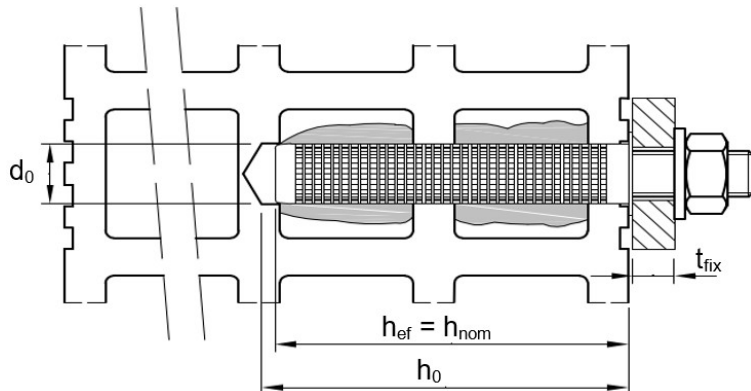
**Ing. Jiří Studnička Ph.D.**  
Head of the Technical Assessment Body

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<sup>2</sup> The control plan is a confidential part of the documentation of the European Technical Assessment, but not published together with the ETA and only handed over to the approved body involved in the procedure of AVCP.

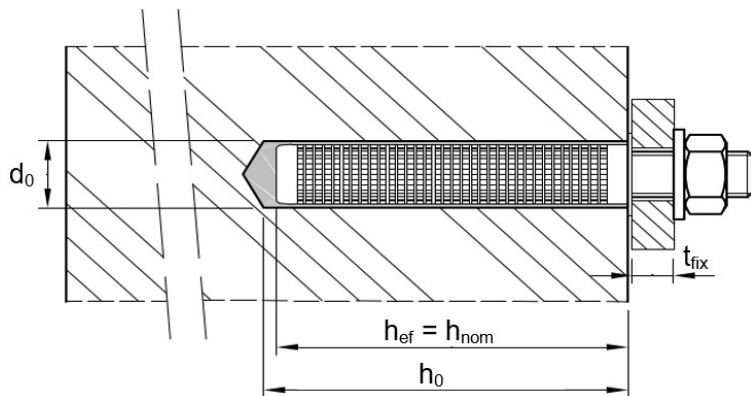
## Installation in hollow brick

### Threaded rod M8 up to M16 with sleeve

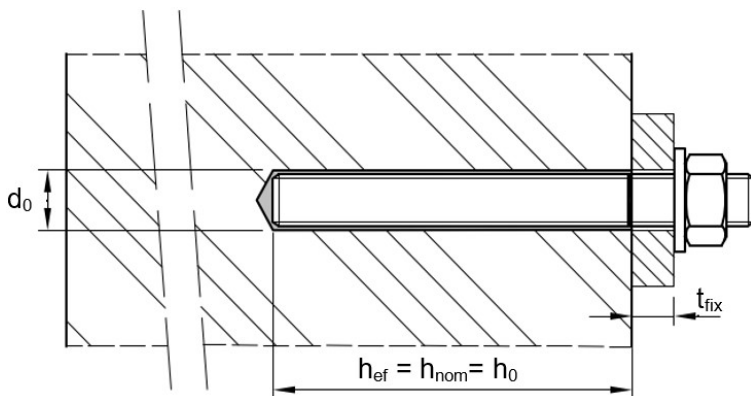


## Installation in solid brick

### Threaded rod M8 up to M16 with sleeve



### Threaded rod M8 up to M16 without sleeve



$h_{ef}$  = effective anchorage depth  
 $h_{nom}$  = overall anchor embedment depth  
 $h_0$  = drill hole depth

$d_0$  = nominal drill hole diameter  
 $t_{fix}$  = thickness of fixture

Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry

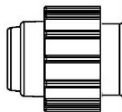
**Product description**  
 Installed condition

**Annex A 1**

## Cartridge system

### Coaxial Cartridge:

150 ml, 280 ml, 300 ml up to  
333 ml and 380 ml up to 420 ml

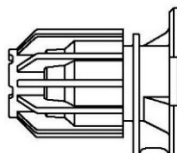


#### Imprint:

**EJOT Multifix PSF+ / Sormat ITH-Pe, EJOT Multifix PSF+ Winter, EJOT Multifix PSF+ Tropical / Sormat ITH-Te**  
Processing and safety instructions, shelf life, charge number, manufacturer's information, quantity information

### Side-by-Side Cartridge:

235 ml, 345 ml up to 360 ml  
and 825 ml

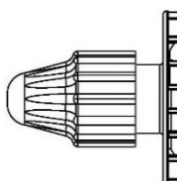


#### Imprint:

**EJOT Multifix PSF+ / Sormat ITH-Pe, EJOT Multifix PSF+ Winter, EJOT Multifix PSF+ Tropical / Sormat ITH-Te**  
Processing and safety instructions, shelf life, charge number, manufacturer's information, quantity information

### Foil Tube Cartridge:

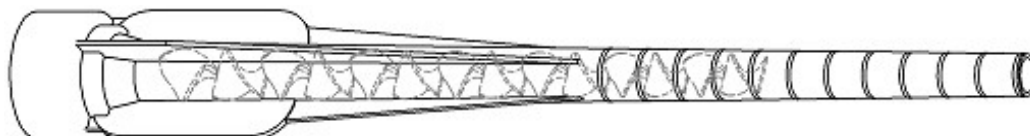
165 ml and 300 ml



#### Imprint:

**EJOT Multifix PSF+ / Sormat ITH-Pe, EJOT Multifix PSF+ Winter, EJOT Multifix PSF+ Tropical / Sormat ITH-Te**  
Processing and safety instructions, shelf life, charge number, manufacturer's information, quantity information

## Static mixer SM-14W

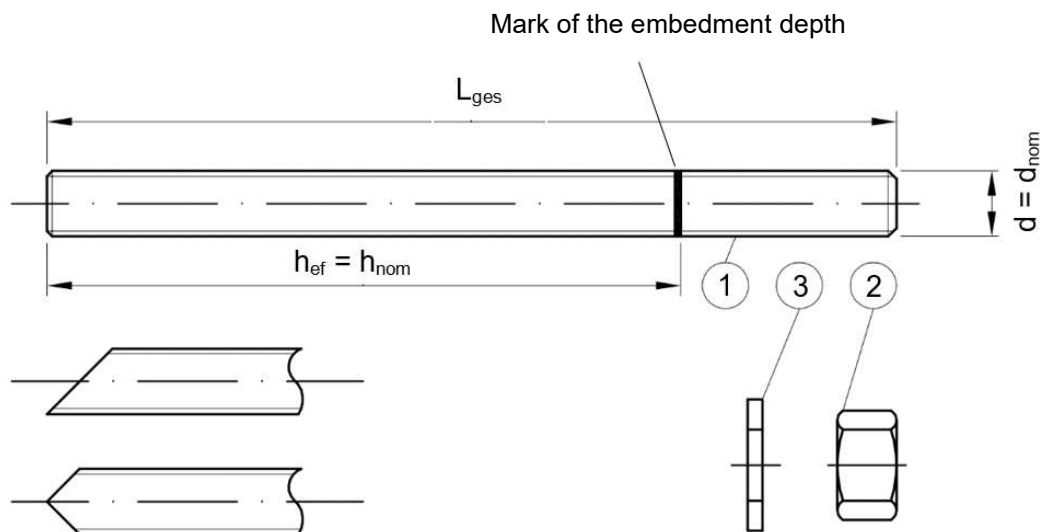


Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry

**Product description**  
Injection system

**Annex A 2**

## Threaded rod M8 up to M16 with washer and hexagon nut



Commercial standard threaded rod with:

- Materials, dimensions and mechanical properties acc. Table A1
- Inspection certificate 3.1 acc. to EN 10204:2004. The document shall be stored.
- Marking of embedment depth

Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry

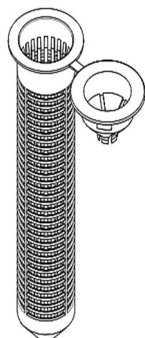
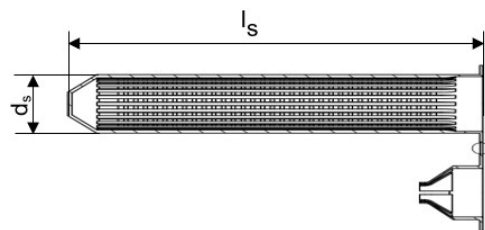
**Product description**  
Threaded rod

**Annex A 3**

| Table A1: Materials                                                                                                                                                                                                      |                           |                                                                                                                                                                                                                                                                                                     |                    |                                                |                                         |                        |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------|------------------------------------------------|-----------------------------------------|------------------------|
| Part                                                                                                                                                                                                                     | Designation               | Material                                                                                                                                                                                                                                                                                            |                    |                                                |                                         |                        |
| Steel, zinc plated (Steel acc. to EN ISO 683-4:2018 or EN 10263:2001)                                                                                                                                                    |                           |                                                                                                                                                                                                                                                                                                     |                    |                                                |                                         |                        |
| <div>- zinc plated ≥ 5 μm acc. to EN ISO 4042:2018 or</div> <div>- hot-dip galvanized ≥ 40 μm acc. to EN ISO 1461:2009 and EN ISO 10684:2004+AC:2009 or</div> <div>- sherardized ≥ 45 μm acc. to EN ISO 17668:2016</div> |                           |                                                                                                                                                                                                                                                                                                     |                    |                                                |                                         |                        |
| 1                                                                                                                                                                                                                        | Anchor rod                | Property class                                                                                                                                                                                                                                                                                      |                    | Characteristic steel ultimate tensile strength | Characteristic steel yield strength     | Elongation at fracture |
|                                                                                                                                                                                                                          |                           | acc. to EN ISO 898-1:2013                                                                                                                                                                                                                                                                           | 4.6                | f <sub>uk</sub> = 400 N/mm <sup>2</sup>        | f <sub>yk</sub> = 240 N/mm <sup>2</sup> | A <sub>5</sub> > 8%    |
|                                                                                                                                                                                                                          |                           |                                                                                                                                                                                                                                                                                                     | 4.8                | f <sub>uk</sub> = 400 N/mm <sup>2</sup>        | f <sub>yk</sub> = 320 N/mm <sup>2</sup> | A <sub>5</sub> > 8%    |
|                                                                                                                                                                                                                          |                           |                                                                                                                                                                                                                                                                                                     | 5.6                | f <sub>uk</sub> = 500 N/mm <sup>2</sup>        | f <sub>yk</sub> = 300 N/mm <sup>2</sup> | A <sub>5</sub> > 8%    |
|                                                                                                                                                                                                                          |                           |                                                                                                                                                                                                                                                                                                     | 5.8                | f <sub>uk</sub> = 500 N/mm <sup>2</sup>        | f <sub>yk</sub> = 400 N/mm <sup>2</sup> | A <sub>5</sub> > 8%    |
|                                                                                                                                                                                                                          |                           |                                                                                                                                                                                                                                                                                                     | 8.8                | f <sub>uk</sub> = 800 N/mm <sup>2</sup>        | f <sub>yk</sub> = 640 N/mm <sup>2</sup> | A <sub>5</sub> > 8%    |
| 2                                                                                                                                                                                                                        | Hexagon nut               | acc. to EN ISO 898-2:2012                                                                                                                                                                                                                                                                           | 4                  | for anchor rod class 4.6 or 4.8                |                                         |                        |
|                                                                                                                                                                                                                          |                           |                                                                                                                                                                                                                                                                                                     | 5                  | for anchor rod class 5.6 or 5.8                |                                         |                        |
|                                                                                                                                                                                                                          |                           |                                                                                                                                                                                                                                                                                                     | 8                  | for anchor rod class 8.8                       |                                         |                        |
| 3                                                                                                                                                                                                                        | Washer                    | Steel, zinc plated, hot-dip galvanized or sherardized (e.g.: EN ISO 887:2006, EN ISO 7089:2000, EN ISO 7093:2000 or EN ISO 7094:2000)                                                                                                                                                               |                    |                                                |                                         |                        |
| Stainless steel A2 (Material 1.4301 / 1.4307 / 1.4311 / 1.4567 or 1.4541, acc. to EN 10088-1:2014)                                                                                                                       |                           |                                                                                                                                                                                                                                                                                                     |                    |                                                |                                         |                        |
| Stainless steel A4 (Material 1.4401 / 1.4404 / 1.4571 / 1.4362 or 1.4578, acc. to EN 10088-1:2014)                                                                                                                       |                           |                                                                                                                                                                                                                                                                                                     |                    |                                                |                                         |                        |
| High corrosion resistance steel (Material 1.4529 or 1.4565, acc. to EN 10088-1: 2014)                                                                                                                                    |                           |                                                                                                                                                                                                                                                                                                     |                    |                                                |                                         |                        |
| 1                                                                                                                                                                                                                        | Anchor rod <sup>1)</sup>  | Property class                                                                                                                                                                                                                                                                                      |                    | Characteristic steel ultimate tensile strength | Characteristic steel yield strength     | Elongation at fracture |
|                                                                                                                                                                                                                          |                           | acc. to EN ISO 3506-1:2009                                                                                                                                                                                                                                                                          | 50                 | f <sub>uk</sub> = 500 N/mm <sup>2</sup>        | f <sub>yk</sub> = 210 N/mm <sup>2</sup> | A <sub>5</sub> > 8%    |
|                                                                                                                                                                                                                          |                           |                                                                                                                                                                                                                                                                                                     | 70                 | f <sub>uk</sub> = 700 N/mm <sup>2</sup>        | f <sub>yk</sub> = 450 N/mm <sup>2</sup> | A <sub>5</sub> > 8%    |
|                                                                                                                                                                                                                          |                           |                                                                                                                                                                                                                                                                                                     | 80                 | f <sub>uk</sub> = 800 N/mm <sup>2</sup>        | f <sub>yk</sub> = 600 N/mm <sup>2</sup> | A <sub>5</sub> > 8%    |
| 2                                                                                                                                                                                                                        | Hexagon nut <sup>1)</sup> | acc. to EN ISO 3506-1:2009                                                                                                                                                                                                                                                                          | 50                 | for anchor rod class 50                        |                                         |                        |
|                                                                                                                                                                                                                          |                           |                                                                                                                                                                                                                                                                                                     | 70                 | for anchor rod class 70                        |                                         |                        |
|                                                                                                                                                                                                                          |                           |                                                                                                                                                                                                                                                                                                     | 80                 | for anchor rod class 80                        |                                         |                        |
| 3                                                                                                                                                                                                                        | Washer                    | A2: Material 1.4301, 1.4311 / 1.4307 / 1.4567 or 1.4541, EN 10088-1:2014<br>A4: Material 1.4401, 1.4404 / 1.4571 / 1.4362 or 1.4578, EN 10088-1:2014<br>HCR: Material 1.4529 or 1.4565, acc. to EN 10088-1: 2014<br>(e.g.: EN ISO 887:2006, EN ISO 7089:2000, EN ISO 7093:2000 or EN ISO 7094:2000) |                    |                                                |                                         |                        |
| <sup>1)</sup> Property class 80 only for stainless steel A4 and HCR                                                                                                                                                      |                           |                                                                                                                                                                                                                                                                                                     |                    |                                                |                                         |                        |
| Plastic sieve sleeve                                                                                                                                                                                                     |                           |                                                                                                                                                                                                                                                                                                     |                    |                                                |                                         |                        |
| Sieve sleeve SH                                                                                                                                                                                                          |                           |                                                                                                                                                                                                                                                                                                     | Polypropylene (PP) |                                                |                                         |                        |
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|                                                                                                                                                                                                                          |                           |                                                                                                                                                                                                                                                                                                     |                    |                                                |                                         |                        |
|                                                                                                                                                                                                                          |                           |                                                                                                                                                                                                                                                                                                     |                    |                                                |                                         |                        |
|                                                                                                                                                                                                                          |                           |                                                                                                                                                                                                                                                                                                     |                    |                                                |                                         |                        |
|                                                                                                                                                                                                                          |                           |                                                                                                                                                                                                                                                                                                     |                    |                                                |                                         |                        |
|                                                                                                                                                                                                                          |                           |                                                                                                                                                                                                                                                                                                     |                    |                                                |                                         |                        |
|                                                                                                                                                                                                                          |                           |                                                                                                                                                                                                                                                                                                     |                    |                                                |                                         |                        |
|                                                                                                                                                                                                                          |                           |                                                                                                                                                                                                                                                                                                     |                    |                                                |                                         |                        |

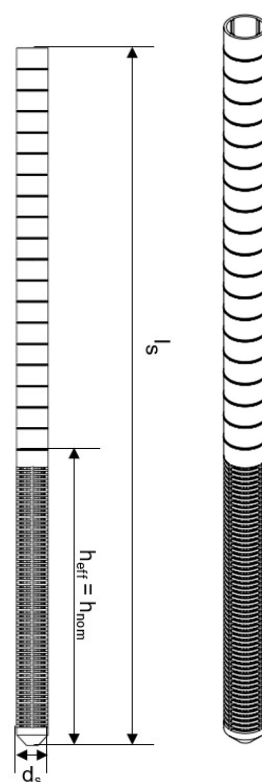
**Table A2: Perforated sleeve**

SH 12x80  
SH 16x85  
SH 20x85

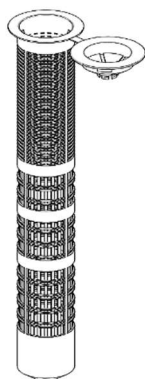
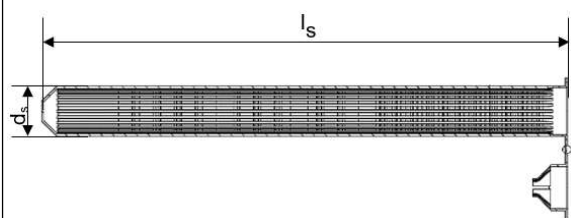


SH 16x130 / 330

For installations through insulation up to a thickness of 20 cm or push through installation



SH 16x130  
SH 20x130  
SH 20x200



**Table A3: Sleeve dimensions**

| sleeve          |                 |       |                    |
|-----------------|-----------------|-------|--------------------|
| Size            | $d_s = d_{nom}$ | $l_s$ | $h_{ef} = h_{nom}$ |
| [mm]            | [mm]            | [mm]  | [mm]               |
| SH 12x80        | 12              | 80    | 80                 |
| SH 16x85        | 16              | 85    | 85                 |
| SH 16x130       | 16              | 130   | 130                |
| SH 16x130 / 330 | 16              | 330   | 130                |
| SH 20x85        | 20              | 85    | 85                 |
| SH 20x130       | 20              | 130   | 130                |
| SH 20x200       | 20              | 200   | 200                |

Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry

**Product description**  
Sleeves and steel parts

**Annex A 5**

## Specifications of intended use

|                              |                                                                                                                                                                                                                                                                                                                                                                                         |                  |
|------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------|
| <b>Anchorage subject to:</b> | Static and quasi-static loads<br>M8 to M16 (with and without perforated sleeve)                                                                                                                                                                                                                                                                                                         |                  |
| <b>Base material</b>         | Masonry group b: Solid brick masonry                                                                                                                                                                                                                                                                                                                                                    | Annex B2 and B3. |
|                              | Masonry group c: Hollow brick masonry                                                                                                                                                                                                                                                                                                                                                   | Annex B2 and B3  |
|                              | Masonry group d: Autoclaved Aerated Concrete                                                                                                                                                                                                                                                                                                                                            | Annex B2         |
|                              | Mortar strength class of the masonry M2,5 at minimum according to EN 998-2:2010.<br>For other bricks in solid masonry and in hollow masonry or in autoclaved aerated concrete, the characteristic resistance of the anchor may be determined by job site tests according to EOTA TR 053, Edition April 2016 under consideration of the $\beta$ -factor according to Annex C1, Table C1. |                  |
| <b>Hole drilling</b>         | See Annex C 5 – C 40                                                                                                                                                                                                                                                                                                                                                                    |                  |
| <b>Use category</b>          | Condition d/d: Installation and use in dry masonry<br>Condition w/w: Installation and use in dry or wet masonry<br>(incl. w/d installation in wet masonry and use in dry masonry)                                                                                                                                                                                                       |                  |
| <b>Temperature Range:</b>    | T <sub>a</sub> : - 40°C to +40°C<br>(max. short term temperature +40°C and max. long term temperature +24°C)<br>T <sub>b</sub> : - 40°C to +80°C<br>(max. short term temperature +80°C and max. long term temperature +50°C)                                                                                                                                                            |                  |

### Use conditions (Environmental conditions):

- Dry and wet structures (regarding injection mortar).
- Structures subject to dry internal conditions (zinc coated steel, stainless steel or high corrosion resistant steel).
- Structures subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal condition, if no particular aggressive conditions exist (stainless steel or high corrosion resistant steel).
- Structures subject to external atmospheric exposure and to permanently damp internal condition, if other particular aggressive conditions exist (high corrosion resistant steel).

Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used).

### Design:

- Verifiable calculation notes and drawings are prepared taking account the relevant masonry in the region of the anchorage, the loads to be transmitted and their transmission to the supports of the structure. The position of the anchor is indicated on the design drawings.
- The anchorages are designed in accordance with the EOTA TR 054, Edition April 2016, Design method A under the responsibility of an engineer experienced in anchorages and masonry work.

### Installation:

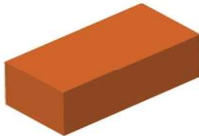
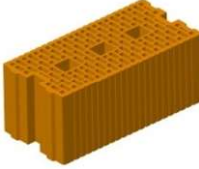
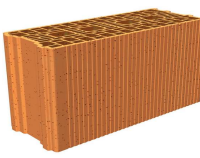
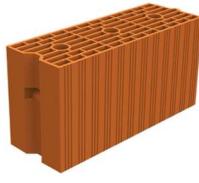
- Anchor Installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.

|                                                                        |                  |
|------------------------------------------------------------------------|------------------|
| <b>Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry</b> | <b>Annex B 1</b> |
| <b>Intended use</b><br>Specifications                                  |                  |

**Table B1: Overview brick types and properties with corresponding fastening elements (Anchors and Sleeves)**

| Naming<br>Density<br>[kg/dm³]<br>Dimensions<br>LxBxH<br>[mm]                     | Picture                                                                             | Anchor rods    | Perforated<br>sleeve                                  | Annex           | Naming<br>Density<br>[kg/dm³]<br>Dimensions<br>LxBxH<br>[mm]    | Picture                                                                               | Anchor rods    | Perforated<br>sleeve                                  | Annex           |
|----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|----------------|-------------------------------------------------------|-----------------|-----------------------------------------------------------------|---------------------------------------------------------------------------------------|----------------|-------------------------------------------------------|-----------------|
| Autoclaved aerated concrete acc. to EN 771-4:2011+A1:2015                        |                                                                                     |                |                                                       |                 |                                                                 |                                                                                       |                |                                                       |                 |
| AAC<br><br>ρ = 0,35-0,60<br>≥ 499x240x249                                        |    | M8<br>-<br>M16 | -                                                     | C5<br>-<br>C10  |                                                                 |                                                                                       |                |                                                       |                 |
| Light weight concrete brick acc. to EN 771-3:2011+A1:2015                        |                                                                                     |                |                                                       |                 |                                                                 |                                                                                       |                |                                                       |                 |
| VBL<br><br>ρ = 0,63<br>240x300x113                                               |    | M8<br>-<br>M16 | -                                                     | C35<br>-<br>C36 | Leca Lex harkko<br>RUH-200 Kulma<br><br>ρ = 0,62<br>498x200x195 |    | M8<br>-<br>M16 | 12x80<br>16x85<br>16x130<br>20x85<br>20x130           | C39<br>-<br>C40 |
| Hollow light weight concrete brick acc. to EN 771-3:2011+A1:2015                 |                                                                                     |                |                                                       |                 |                                                                 |                                                                                       |                |                                                       |                 |
| Bloc creux B40<br><br>ρ = 0,8<br>494x200x190                                     |  | M8<br>-<br>M16 | 12x80<br>16x85<br>16x130<br>20x85<br>20x130           | C33<br>-<br>C34 | Leca Lex harkko<br>RUH-200 Kulma<br><br>ρ = 0,62<br>498x200x195 |  | M8<br>-<br>M16 | 12x80<br>16x85<br>16x130<br>20x85<br>20x130           | C37<br>-<br>C38 |
| Calcium silica bricks acc. to EN 771-2:2011+A1:2015                              |                                                                                     |                |                                                       |                 |                                                                 |                                                                                       |                |                                                       |                 |
| KS-NF<br><br>ρ = 2,0<br>240x115x71                                               |  | M8<br>-<br>M16 | 12x80<br>16x85<br>16x130<br>20x85<br>20x130<br>20x200 | C11<br>-<br>C12 | KS L-3DF<br><br>ρ = 1,4<br>240x175x113                          |  | M8<br>-<br>M16 | 12x80<br>16x85<br>16x130<br>20x85<br>20x130<br>20x200 | C13<br>-<br>C14 |
| KS L-12DF<br><br>ρ = 1,4<br>498x175x238                                          |  | M8<br>-<br>M16 | 12x80<br>16x85<br>16x130<br>20x130                    | C15<br>-<br>C16 |                                                                 |                                                                                       |                |                                                       |                 |
|                                                                                  |                                                                                     |                |                                                       |                 |                                                                 |                                                                                       |                |                                                       |                 |
| Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry                  |                                                                                     |                |                                                       |                 |                                                                 |                                                                                       | Annex B 2      |                                                       |                 |
| Intended use<br>Brick types and properties with corresponding fastening elements |                                                                                     |                |                                                       |                 |                                                                 |                                                                                       |                |                                                       |                 |

**Table B1: Overview brick types and properties with corresponding fastening elements (Anchors and Sleeves) (Continued)**

| Naming<br>Density<br>[kg/dm³]<br>Dimensions<br>LxBxH<br>[mm]                     | Picture                                                                             | Anchor rods    | Perforated<br>sleeve                                  | Annex           | Naming<br>Density<br>[kg/dm³]<br>Dimensions<br>LxBxH<br>[mm] | Picture                                                                               | Anchor rods    | Perforated<br>sleeve                                  | Annex           |
|----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|----------------|-------------------------------------------------------|-----------------|--------------------------------------------------------------|---------------------------------------------------------------------------------------|----------------|-------------------------------------------------------|-----------------|
| Solid clay bricks acc. to EN 771-1:2011+A1:2015                                  |                                                                                     |                |                                                       |                 |                                                              |                                                                                       |                |                                                       |                 |
| Mz-1DF<br>ρ = 1,64<br>240x115x55                                                 |    | M8<br>-<br>M16 | 12x80<br>16x85<br>16x130<br>20x85<br>20x130<br>20x200 | C17<br>-<br>C18 |                                                              |                                                                                       |                |                                                       |                 |
| Hollow clay bricks acc. to EN 771-1:2011+A1:2015                                 |                                                                                     |                |                                                       |                 |                                                              |                                                                                       |                |                                                       |                 |
| HLz-16DF<br>ρ = 0,83<br>497x240x238                                              |    | M8<br>-<br>M16 | 12x80<br>16x85<br>16x130<br>20x85<br>20x130<br>20x200 | C19<br>-<br>C20 | Porotherm<br>Homebric<br>ρ = 0,68<br>500x200x299             |    | M8<br>-<br>M16 | 12x80<br>16x85<br>16x130<br>20x85<br>20x130           | C21<br>-<br>C22 |
| BGV Thermo<br>ρ = 0,62<br>500x200x314                                            |   | M8<br>-<br>M16 | 12x80<br>16x85<br>16x130<br>20x85<br>20x130           | C23<br>-<br>C24 | Calibric Th<br>ρ = 0,62<br>500x200x314                       |   | M8<br>-<br>M16 | 12x80<br>16x85<br>16x130<br>20x85<br>20x130           | C25<br>-<br>C26 |
| Urbanbrick<br>ρ = 0,74<br>560x200x274                                            |  | M8<br>-<br>M16 | 12x80<br>16x85<br>16x130<br>20x85<br>20x130           | C27<br>-<br>C28 | Blocchi Leggeri<br>ρ = 0,55<br>250x120x250                   |  | M8<br>-<br>M16 | 12x80<br>16x85<br>16x130<br>20x85<br>20x130<br>20x200 | C29<br>-<br>C30 |
| Doppio Uni<br>ρ = 0,92<br>250x120x120                                            |  | M8<br>-<br>M16 | 12x80<br>16x85<br>16x130<br>20x85<br>20x130<br>20x200 | C31<br>-<br>C32 |                                                              |                                                                                       |                |                                                       |                 |
|                                                                                  |                                                                                     |                |                                                       |                 |                                                              |                                                                                       |                |                                                       |                 |
| Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry                  |                                                                                     |                |                                                       |                 |                                                              |                                                                                       | Annex B 3      |                                                       |                 |
| Intended use<br>Brick types and properties with corresponding fastening elements |                                                                                     |                |                                                       |                 |                                                              |                                                                                       |                |                                                       |                 |

**Table B2: Installation parameters in Autoclaved Aerated Concrete AAC and solid masonry (without sleeve)**

| Anchor size                               |                            |                         | M8   | M10                    | M12 | M16 |     |
|-------------------------------------------|----------------------------|-------------------------|------|------------------------|-----|-----|-----|
| Outer diameter of anchor                  |                            | d = d <sub>nom</sub>    | [mm] | 8                      | 10  | 12  | 16  |
| Nominal drill hole diameter               |                            | d <sub>0</sub>          | [mm] | 10                     | 12  | 14  | 18  |
| Drill hole depth                          |                            | h <sub>0</sub>          | [mm] | 80                     | 90  | 100 | 100 |
| Effective anchorage depth                 |                            | h <sub>ef</sub>         | [mm] | 80                     | 90  | 100 | 100 |
| Minimum wall thickness                    |                            | h <sub>min</sub>        | [mm] | h <sub>ef</sub> + 30   |     |     |     |
| Diameter of clearance hole in the fixture | Prepositioned installation | d <sub>f</sub> ≤        | [mm] | 9                      | 12  | 14  | 18  |
|                                           | Push through installation  | d <sub>f</sub>          | [mm] | 12                     | 14  | 16  | 20  |
| Maximum torque moment                     |                            | max T <sub>inst</sub> ≤ | [Nm] | See Annexes C 5 - C 40 |     |     |     |
| Minimum spacing                           |                            | s <sub>min</sub>        | [mm] |                        |     |     |     |
| Minimum edge distance                     |                            | c <sub>min</sub>        | [mm] |                        |     |     |     |

**Table B3: Installation parameters in solid and hollow masonry (with sleeve)**

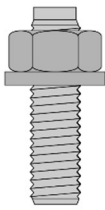
| Anchor size                               |                                   |                  | M8                     | M8 / M10 |                   |                        | M12 / M16           |        |        |
|-------------------------------------------|-----------------------------------|------------------|------------------------|----------|-------------------|------------------------|---------------------|--------|--------|
| Sleeve SH                                 |                                   | [mm]             | 12x80                  | 16x85    | 16x130            | 16x130/330             | 20x85               | 20x130 | 20x200 |
| Outer diameter of anchor                  | d <sub>s</sub> = d <sub>nom</sub> | [mm]             | 12                     | 16       | 16                | 16                     | 20                  | 20     | 20     |
| Nominal drill hole diameter               | d <sub>0</sub>                    | [mm]             | 12                     | 16       | 16                | 16                     | 20                  | 20     | 20     |
| Drill hole depth                          | h <sub>0</sub>                    | [mm]             | 85                     | 90       | 135               | 135 + t <sub>fix</sub> | 90                  | 135    | 205    |
| Effective anchorage depth                 | h <sub>ef</sub>                   | [mm]             | 80                     | 85       | 130               | 130                    | 85                  | 130    | 200    |
| Minimum wall thickness                    | h <sub>min</sub>                  | [mm]             | 115                    | 115      | 195               | 195                    | 115                 | 195    | 240    |
| Diameter of clearance hole in the fixture | Prepositioned installation        | d <sub>f</sub> ≤ | [mm]                   | 9        | 9 (M8) / 12 (M10) |                        | 14 (M12) / 18 (M16) |        |        |
|                                           | Push through installation         | d <sub>f</sub>   | [mm]                   | 14       | 18                |                        | 22                  |        |        |
| Maximum torque moment                     | max T <sub>inst</sub> ≤           | [Nm]             | See Annexes C 5 - C 40 |          |                   |                        |                     |        |        |
| Minimum spacing                           | s <sub>min</sub>                  | [mm]             |                        |          |                   |                        |                     |        |        |
| Minimum edge distance                     | c <sub>min</sub>                  | [mm]             |                        |          |                   |                        |                     |        |        |

Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry

Intended use  
Installation parameters

**Annex B 4**

**Table B4: Parameters for cleaning and setting accessories**

|                                                                                   |                                                                                   |                                                                                   |                                                                                     |      |                                             |
|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|------|---------------------------------------------|
|  |  |  |  |      |                                             |
| <b>Anchor rod</b>                                                                 | <b>Perforated sleeve</b>                                                          | <b>d<sub>0</sub><br/>Drill bit - Ø<br/>HD, CA</b>                                 | <b>d<sub>b</sub><br/>Brush - Ø</b>                                                  |      | <b>d<sub>b,min</sub><br/>min. Brush - Ø</b> |
| [mm]                                                                              |                                                                                   | [mm]                                                                              |                                                                                     | [mm] | [mm]                                        |
| <b>Autoclaved Aerated Concrete ACC and solid masonry (without sleeve)</b>         |                                                                                   |                                                                                   |                                                                                     |      |                                             |
| M8                                                                                | -                                                                                 | 10                                                                                | RBT10                                                                               | 12   | 10,5                                        |
| M10                                                                               | -                                                                                 | 12                                                                                | RBT12                                                                               | 14   | 12,5                                        |
| M12                                                                               | -                                                                                 | 14                                                                                | RBT16                                                                               | 18   | 16,5                                        |
| M16                                                                               | -                                                                                 | 18                                                                                | RBT18                                                                               | 20   | 18,5                                        |
| <b>Solid and hollow masonry (with sleeve)</b>                                     |                                                                                   |                                                                                   |                                                                                     |      |                                             |
| M8                                                                                | SH 12x80                                                                          | 12                                                                                | RBT12                                                                               | 14   | 12,5                                        |
| M8 / M10                                                                          | SH 16x85                                                                          | 16                                                                                | RBT16                                                                               | 18   | 16,5                                        |
|                                                                                   | SH 16x130                                                                         |                                                                                   |                                                                                     |      |                                             |
|                                                                                   | SH 16x130/330                                                                     |                                                                                   |                                                                                     |      |                                             |
| M12 / M16                                                                         | SH 20x85                                                                          | 20                                                                                | RBT20                                                                               | 22   | 20,5                                        |
|                                                                                   | SH 20x130                                                                         |                                                                                   |                                                                                     |      |                                             |
|                                                                                   | SH 20x200                                                                         |                                                                                   |                                                                                     |      |                                             |

**Cleaning and installation tools**
**Hand pump**

**Compressed air tool**

**Brush RBT**

**Brush extension RBL**

**Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry**
**Intended use**  
 Cleaning and installation accessories

**Annex B 5**

**Table B5: Working and curing time EJOT Multifix PSF+ / Sormat ITH-Pe**

| Temperature in base material |    |         | Maximum working time | Minimum curing time |
|------------------------------|----|---------|----------------------|---------------------|
| T                            |    |         | t <sub>work</sub>    | t <sub>cure</sub>   |
| - 5 °C                       | to | - 1 °C  | 90 min               | 6 h                 |
| + 0 °C                       | to | + 4 °C  | 45 min               | 3 h                 |
| + 5 °C                       | to | + 9 °C  | 25 min               | 2 h                 |
| + 10 °C                      | to | + 14 °C | 20 min               | 100 min             |
| + 15 °C                      | to | + 19 °C | 15 min               | 80 min              |
| + 20 °C                      | to | + 29 °C | 6 min                | 45 min              |
| + 30 °C                      | to | + 34 °C | 4 min                | 25 min              |
| + 35 °C                      | to | + 39 °C | 2 min                | 20 min              |
| Cartridge temperature        |    |         | +5°C up to +40°C     |                     |

**Table B6: Working and curing time EJOT Multifix PSF+ Winter**

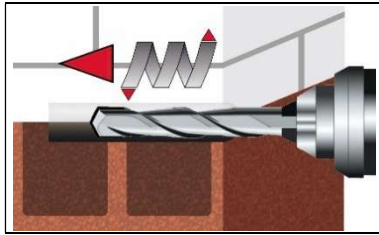
| Temperature in base material |    |         | Maximum working time | Minimum curing time |
|------------------------------|----|---------|----------------------|---------------------|
| T                            |    |         | t <sub>work</sub>    | t <sub>cure</sub>   |
| - 10 °C                      | to | - 6 °C  | 60 min               | 4 h                 |
| - 5 °C                       | to | - 1 °C  | 45 min               | 2 h                 |
| + 0 °C                       | to | + 4 °C  | 25 min               | 80 min              |
| + 5 °C                       | to | + 9 °C  | 10 min               | 45 min              |
| + 10 °C                      | to | + 14 °C | 4 min                | 25 min              |
| + 15 °C                      | to | + 19 °C | 3 min                | 20 min              |
| + 20 °C                      | to | + 29 °C | 2 min                | 15 min              |
| Cartridge temperature        |    |         | 0°C up to +30°C      |                     |

**Table B7: Working and curing time EJOT Multifix PSF+ Tropical / Sormat ITH-Te**

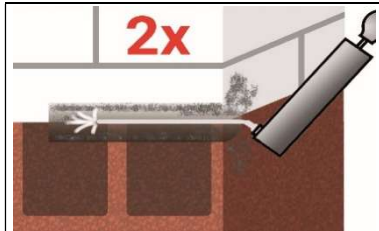
| Temperature in base material |    |         | Maximum working time | Minimum curing time |
|------------------------------|----|---------|----------------------|---------------------|
| T                            |    |         | t <sub>work</sub>    | t <sub>cure</sub>   |
| + 10 °C                      | to | + 14 °C | 30 min               | 5 h                 |
| + 15 °C                      | to | + 19 °C | 20 min               | 210 min             |
| + 20 °C                      | to | + 29 °C | 15 min               | 145 min             |
| + 30 °C                      | to | + 34 °C | 10 min               | 80 min              |
| + 35 °C                      | to | + 39 °C | 6 min                | 45 min              |
| + 40 °C                      | to | + 44 °C | 4 min                | 25 min              |
| +45°C                        |    |         | 2 min                | 20 min              |
| Cartridge temperature        |    |         | +5°C up to +45°C     |                     |

**Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry**
**Intended use**  
Working and curing time
**Annex B 6**

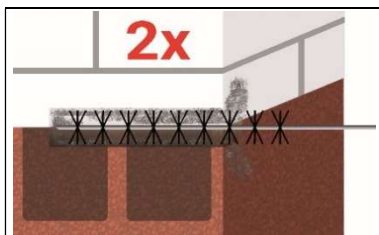
## Installation instructions



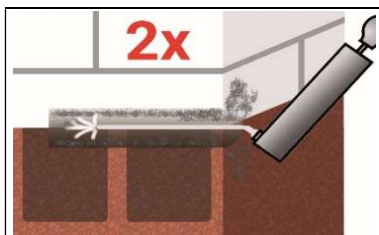
1. Drill a hole to the required embedment depth with drilling method according to Annex C 5 - C 40.  
Drill bit diameter according to Table B4.



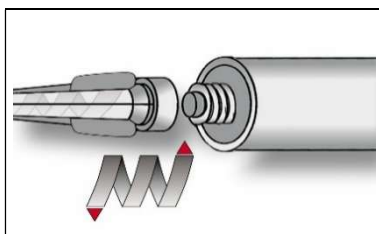
- 2a. Blow the bore hole clean minimum 2x from the bottom or back by hand pump or compressed air tool (Annex B 5).



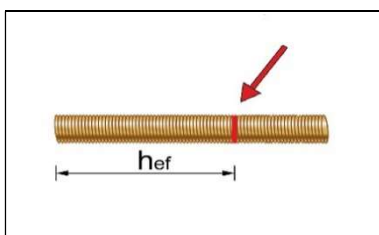
- 2b. Attach the brush RBT according to Table B4 to a drilling machine or a cordless screwdriver.  
Brush the bore hole minimum 2x with brush over the entire embedment depth in a twisting motion (if necessary, use a brush extension RBL).



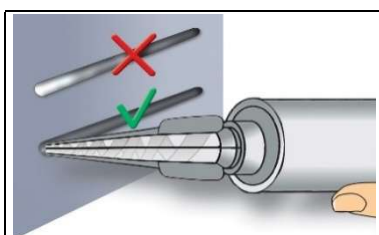
- 2c. Finally blow the bore hole clean minimum 2x from the bottom or back by hand pump or compressed air tool (Annex B 5).



3. Screw on static-mixing nozzle SM-14W, and load the cartridge into an appropriate dispensing tool.  
If necessary, cut off the foil tube clip before use.  
For every working interruption longer than the maximum working time  $t_{work}$  (Annex B 6) as well as for new cartridges, a new static-mixer shall be used.



4. Mark embedment depth on the anchor rod.  
The anchor rod shall be free of dirt, grease, oil or other foreign material.



5. Not proper mixed mortar is not sufficient for fastening.  
Dispense and discard mortar until an uniform grey colour is shown (at least 3 full strokes; for foil tube cartridges at least 6 full strokes).

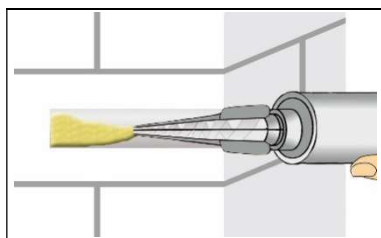
Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry

Intended use  
Installation instruction

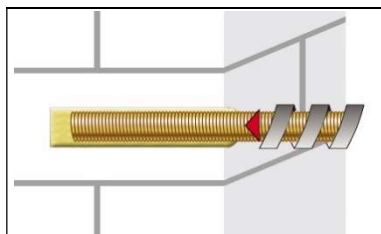
Annex B 7

## Installation instructions (continuation)

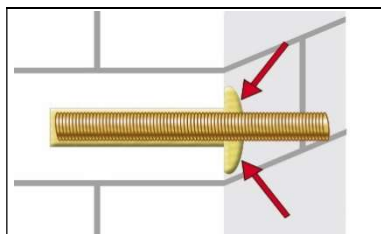
### Installation without sleeve



6. Starting at bottom of the hole and fill the hole up to approximately two-thirds with adhesive. (If necessary, a mixer nozzle extension shall be used.) Slowly withdraw of the static mixing nozzle avoid creating air pockets. Observe the temperature related working time  $t_{work}$  (Annex B 6).

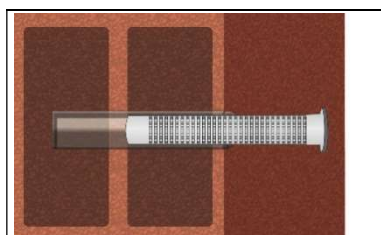


7. Insert the anchor rod while turning slightly up to the embedment mark.

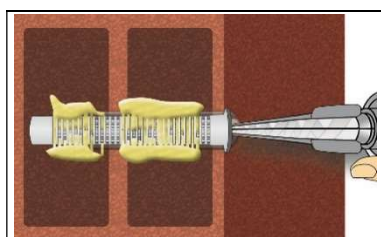


8. Annular gap between anchor rod and base material must be completely filled with mortar. For push through installation the annular gap between anchor rod and fixture must be filled with mortar. Otherwise, the installation must be repeated starting from step 6 before the maximum working time  $t_{work}$  has expired.

### Installation with sleeve



6. Insert the perforated sleeve flush with the surface of the masonry. Only use sleeves that have the right length. Never cut the sleeve in anchoring area ( $h_{ef}$ ). For installation through insulation, the sleeve SH 16x130/330 can be cutted at the top end according to the insulation thickness.



7. Starting from the bottom or back fill the sleeve with adhesive. (If necessary, a mixer nozzle extension shall be used.) Refer to the cartridge label or the technical data sheet for the exact amount of mortar. For push through installation the sleeve within the fixture must also be fully filled with mortar. Observe the temperature related working time  $t_{work}$  (Annex B 6).



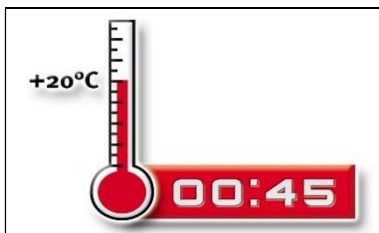
8. Insert the anchor rod with a slight twist up to the mark.

Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry

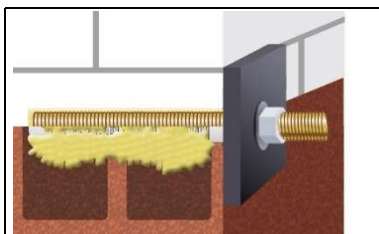
Intended use  
Installation instruction (continuation)

Annex B 8

## Installation instructions (continuation)



9. Temperature related curing time  $t_{\text{cure}}$  (Annex B 6) must be observed. Do not move or load the fastener during curing time.



10. Install the fixture by using a calibrated torque wrench. Observe maximum installation torque according to Annex C 5 – C 40.

Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry

**Intended use**  
Installation instruction (continuation)

**Annex B 9**

**Table C1:  $\beta$ -factors for job-site testing under tension loading**

| Brick                                        | Installation & Use conditions | Anchor size     | $\beta$ -factor              |                              |
|----------------------------------------------|-------------------------------|-----------------|------------------------------|------------------------------|
|                                              |                               |                 | T <sub>a</sub> : 24°C / 40°C | T <sub>b</sub> : 50°C / 80°C |
| AAC<br>Annex C 5<br>to<br>Annex C 10         | d/d                           | M8              | 0,82                         | 0,70                         |
|                                              |                               | M10             |                              |                              |
|                                              |                               | M12             | 0,70                         | 0,60                         |
|                                              |                               | M16             |                              |                              |
|                                              | w/w                           | M8              | 0,82                         | 0,70                         |
|                                              |                               | M10             | 0,63                         | 0,54                         |
|                                              |                               | M12             | 0,48                         | 0,41                         |
|                                              |                               | M16             |                              |                              |
| All bricks<br>Annex C 11<br>to<br>Annex C 40 | d/d<br>w/d<br>w/w             | For all anchors | 0,72                         | 0,50                         |

**Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry**

**Performances**  
 $\beta$ -factors for job site testing under tension load

**Annex C 1**

**Table C2: Characteristic tension, shear resistance and bending moment of threaded rod**

| Threaded rod                                                    |                                          |                                | M8      | M10     | M12     | M16 |     |
|-----------------------------------------------------------------|------------------------------------------|--------------------------------|---------|---------|---------|-----|-----|
| Cross section area                                              | A <sub>s</sub>                           | [mm <sup>2</sup> ]             | 36,6    | 58      | 84,3    | 157 |     |
| Characteristic tension resistance, Steel failure <sup>1)</sup>  |                                          |                                |         |         |         |     |     |
| Steel, Property class 4.6 and 4.8                               | N <sub>RK,s</sub>                        | [kN]                           | 15 (13) | 23 (21) | 34      | 63  |     |
| Steel, Property class 5.6 and 5.8                               | N <sub>RK,s</sub>                        | [kN]                           | 18 (17) | 29 (27) | 42      | 78  |     |
| Steel, Property class 8.8                                       | N <sub>RK,s</sub>                        | [kN]                           | 29 (27) | 46 (43) | 67      | 125 |     |
| Stainless steel A2, A4 and HCR, class 50                        | N <sub>RK,s</sub>                        | [kN]                           | 18      | 29      | 42      | 79  |     |
| Stainless steel A2, A4 and HCR, class 70                        | N <sub>RK,s</sub>                        | [kN]                           | 26      | 41      | 59      | 110 |     |
| Stainless steel A4 and HCR, class 80                            | N <sub>RK,s</sub>                        | [kN]                           | 29      | 46      | 67      | 126 |     |
| Characteristic tension resistance, Partial factor <sup>2)</sup> |                                          |                                |         |         |         |     |     |
| Steel, Property class 4.6 and 5.6                               | γ <sub>Ms,N</sub>                        | [-]                            | 2,0     |         |         |     |     |
| Steel, Property class 4.8, 5.8 and 8.8                          | γ <sub>Ms,N</sub>                        | [-]                            | 1,5     |         |         |     |     |
| Stainless steel A2, A4 and HCR, class 50                        | γ <sub>Ms,N</sub>                        | [-]                            | 2,86    |         |         |     |     |
| Stainless steel A2, A4 and HCR, class 70                        | γ <sub>Ms,N</sub>                        | [-]                            | 1,87    |         |         |     |     |
| Stainless steel A4 and HCR, class 80                            | γ <sub>Ms,N</sub>                        | [-]                            | 1,6     |         |         |     |     |
| Characteristic shear resistance, Steel failure <sup>1)</sup>    |                                          |                                |         |         |         |     |     |
| Without lever arm                                               | Steel, Property class 4.6 and 4.8        | V <sup>0</sup> <sub>RK,s</sub> | [kN]    | 7 (7)   | 12 (11) | 17  | 31  |
|                                                                 | Steel, Property class 5.6 and 5.8        | V <sup>0</sup> <sub>RK,s</sub> | [kN]    | 9 (8)   | 15 (13) | 21  | 39  |
|                                                                 | Steel, Property class 8.8                | V <sup>0</sup> <sub>RK,s</sub> | [kN]    | 15 (13) | 23 (21) | 34  | 63  |
|                                                                 | Stainless steel A2, A4 and HCR, class 50 | V <sup>0</sup> <sub>RK,s</sub> | [kN]    | 9       | 15      | 21  | 39  |
|                                                                 | Stainless steel A2, A4 and HCR, class 70 | V <sup>0</sup> <sub>RK,s</sub> | [kN]    | 13      | 20      | 30  | 55  |
|                                                                 | Stainless steel A4 and HCR, class 80     | V <sup>0</sup> <sub>RK,s</sub> | [kN]    | 15      | 23      | 34  | 63  |
| With lever arm                                                  | Steel, Property class 4.6 and 4.8        | M <sup>0</sup> <sub>RK,s</sub> | [Nm]    | 15 (13) | 30 (27) | 52  | 133 |
|                                                                 | Steel, Property class 5.6 and 5.8        | M <sup>0</sup> <sub>RK,s</sub> | [Nm]    | 19 (16) | 37 (33) | 65  | 166 |
|                                                                 | Steel, Property class 8.8                | M <sup>0</sup> <sub>RK,s</sub> | [Nm]    | 30 (26) | 60 (53) | 105 | 266 |
|                                                                 | Stainless steel A2, A4 and HCR, class 50 | M <sup>0</sup> <sub>RK,s</sub> | [Nm]    | 19      | 37      | 66  | 167 |
|                                                                 | Stainless steel A2, A4 and HCR, class 70 | M <sup>0</sup> <sub>RK,s</sub> | [Nm]    | 26      | 52      | 92  | 232 |
|                                                                 | Stainless steel A4 and HCR, class 80     | M <sup>0</sup> <sub>RK,s</sub> | [Nm]    | 30      | 59      | 105 | 266 |
| Characteristic shear resistance, Partial factor <sup>2)</sup>   |                                          |                                |         |         |         |     |     |
| Steel, Property class 4.6 and 5.6                               | γ <sub>Ms,V</sub>                        | [-]                            | 1,67    |         |         |     |     |
| Steel, Property class 4.8, 5.8 and 8.8                          | γ <sub>Ms,V</sub>                        | [-]                            | 1,25    |         |         |     |     |
| Stainless steel A2, A4 and HCR, class 50                        | γ <sub>Ms,V</sub>                        | [-]                            | 2,38    |         |         |     |     |
| Stainless steel A2, A4 and HCR, class 70                        | γ <sub>Ms,V</sub>                        | [-]                            | 1,56    |         |         |     |     |
| Stainless steel A4 and HCR, class 80                            | γ <sub>Ms,V</sub>                        | [-]                            | 1,33    |         |         |     |     |

1) Values are only valid for the given stress area  $A_s$ . Values in brackets are valid for undersized threaded rods with smaller stress area  $A_s$  for hot-dip galvanised threaded rods according to EN ISO 10684:2004+AC:2009.

2) in absence of national regulation

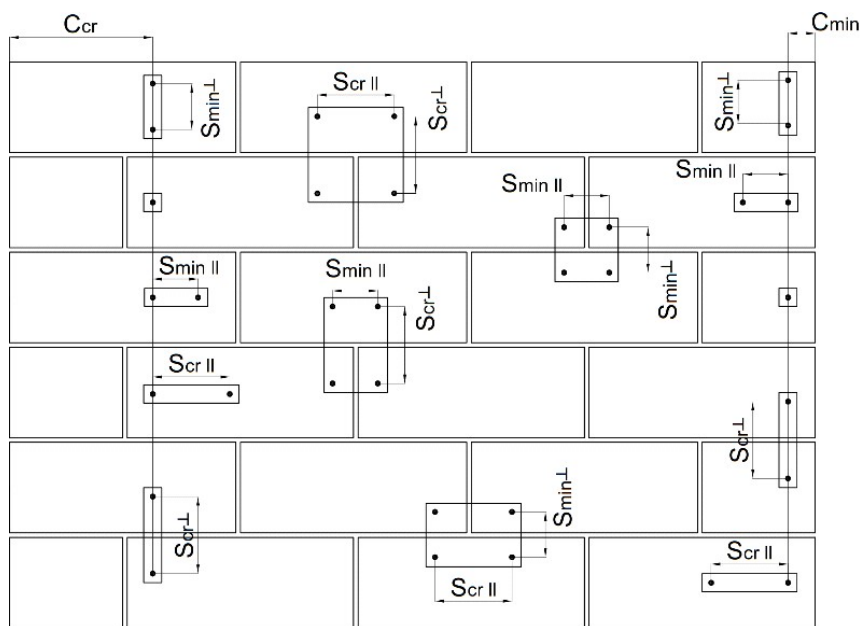
**Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry**

**Performances**

Characteristic tension, shear resistance and bending moment of threaded rod

**Annex C 2**

## Spacing and edge distances



- $C_{cr}$  = Characteristic edge distance  
 $C_{min}$  = Minimum edge distance  
 $S_{cr II}$ ; ( $S_{min II}$ ) = Characteristic (minimum) spacing for anchors placed parallel to horizontal joint  
 $S_{cr \perp}$ ; ( $S_{min \perp}$ ) = Characteristic (minimum) spacing for anchors placed perpendicular to horizontal joint

| Anchor position \ Load direction                                            | Tension load |  | Shear load parallel to free edge $V_{II}$ |  | Shear load perpendicular to free edge $V_{\perp}$ |  |
|-----------------------------------------------------------------------------|--------------|--|-------------------------------------------|--|---------------------------------------------------|--|
|                                                                             |              |  |                                           |  |                                                   |  |
| Anchors parallel to horizontal joint $s_{cr, II}$ ; ( $s_{min, II}$ )       |              |  |                                           |  | $\alpha_{g II, VII}$                              |  |
| Anchors vertical to horizontal joint $s_{cr, \perp}$ ; ( $s_{min, \perp}$ ) |              |  |                                           |  | $\alpha_{g \perp, VII}$                           |  |

- $\alpha_{g II, N}$  = Group factor for anchors parallel to horizontal joint under tension load  
 $\alpha_{g \perp, N}$  = Group factor for anchors perpendicular to horizontal joint under tension load  
 $\alpha_{g II, VII}$  = Group factor for anchors parallel to horizontal joint under shear load parallel to the free edge  
 $\alpha_{g \perp, VII}$  = Group factor for anchors perpendicular to horizontal joint under shear load parallel to the free edge  
 $\alpha_{g II, V \perp}$  = Group factor for anchors parallel to horizontal joint under shear load perpendicular to the free edge  
 $\alpha_{g \perp, V \perp}$  = Group factor for anchors perpendicular to hor. joint under shear load perpendicular to the free edge

- Group of 2 anchors:  $N_{Rk} = \alpha_{g, N} * N_{Rk, b}$   
 $V_{Rk} = \alpha_{g, V} * V_{Rk, b}$   
 Group of 4 anchors:  $N_{Rk} = \alpha_{g II, N} * \alpha_{g \perp, N} * N_{Rk, b}$   
 $V_{Rk} = \alpha_{g II, V} * \alpha_{g \perp, V} * V_{Rk, b}$

Equations depend on anchor position and load direction (see table above).

Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry

**Performances**  
 Edge distance and anchor spacing

**Annex C 3**

Group factor for anchor group in case of tension loading

Group factor for anchor group in case of shear loading parallel to free edge

Group factor for anchor group in case of shear loading perpendicular to free edge

### Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry

## Annex C 4

## Brick type: Autoclaved Aerated Concrete – AAC2

**Table C3: Description**

|                                           |                                  |                                                                                     |
|-------------------------------------------|----------------------------------|-------------------------------------------------------------------------------------|
| Brick type                                | Autoclaved Aerated Concrete AAC2 |  |
| Bulk density [kg/dm <sup>3</sup> ]        | 0,35                             |                                                                                     |
| Compressive strength [N/mm <sup>2</sup> ] | 2                                |                                                                                     |
| Code                                      | EN 771-4                         |                                                                                     |
| Producer (country code)                   | e.g. Ytong (CZ)                  |                                                                                     |
| Brick dimensions [mm]                     | 599 x 375 x 249                  |                                                                                     |
| Drilling method                           | Rotary drilling                  |                                                                                     |

**Table C4: Installation parameter (Edge and spacing distances)**

| Anchor size | Effective anchorage depth | Edge distance      | Spacing                                      | Maximum installation torque |
|-------------|---------------------------|--------------------|----------------------------------------------|-----------------------------|
|             | $h_{ef}$                  | $c_{min} = c_{cr}$ | $s_{cr} = s_{min \parallel} = s_{min \perp}$ | $\max T_{inst}$             |
|             |                           | [mm]               |                                              | [Nm]                        |
| <b>M8</b>   | 80                        | 120                | 240                                          | 2                           |
| <b>M10</b>  | 90                        | 135                | 270                                          |                             |
| <b>M12</b>  | 100                       | 150                | 300                                          |                             |
| <b>M16</b>  | 100                       | 150                | 300                                          |                             |

**Table C5: Displacement**

| $h_{ef}$ | N                                     | $\delta_{N0}$ | $\delta_{N\infty}$ | V                                     | $\delta_{V0}$ | $\delta_{V\infty}$ |
|----------|---------------------------------------|---------------|--------------------|---------------------------------------|---------------|--------------------|
| [mm]     | [kN]                                  | [mm]          | [mm]               | [kN]                                  | [mm]          | [mm]               |
| 80       | $\frac{N_{Rk}}{1,4 \bullet \gamma_M}$ | 0,29          | 0,58               | $\frac{V_{Rk}}{1,4 \bullet \gamma_M}$ | 1,23          | 1,84               |
| 90       |                                       | 0,23          | 0,46               |                                       | 0,87          | 1,31               |
| 100      |                                       | 0,39          | 0,79               |                                       | 1,29          | 1,94               |

Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry

**Performance Autoclaved Aerated Concrete – AAC2**

Brick description

Installation parameters, Displacements

**Annex C 5**

## Brick type: Autoclaved Aerated Concrete – AAC2

**Table C6: Characteristic values of resistance under tension and shear loads**

| Anchor size                                               | Effective anchorage depth | Characteristic resistance     |                               |                               |                               |                                 |
|-----------------------------------------------------------|---------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|---------------------------------|
|                                                           |                           | Use category                  |                               |                               |                               |                                 |
|                                                           |                           | d/d                           |                               | w/d<br>w/w                    |                               | d/d<br>w/d<br>w/w               |
|                                                           |                           | 40°C / 24°C                   | 80°C / 50°C                   | 40°C / 24°C                   | 80°C / 50°C                   | For all temperature range       |
|                                                           | h <sub>ef</sub>           | N <sub>Rk</sub> <sup>1)</sup> | N <sub>Rk</sub> <sup>1)</sup> | N <sub>Rk</sub> <sup>1)</sup> | N <sub>Rk</sub> <sup>1)</sup> | V <sub>Rk,b</sub> <sup>2)</sup> |
|                                                           | [mm]                      | [kN]                          |                               |                               |                               |                                 |
| Compressive strength f <sub>b</sub> ≥ 2 N/mm <sup>2</sup> |                           |                               |                               |                               |                               |                                 |
| M8                                                        | 80                        | 0,9                           | 0,9                           | 0,9                           | 0,9                           | 1,5                             |
| M10                                                       | 90                        | 0,9                           | 0,9                           | 0,9                           | 0,75                          | 2,0                             |
| M12                                                       | 100                       | 1,5                           | 1,5                           | 1,2                           | 0,9                           | 2,5                             |
| M16                                                       | 100                       | 1,5                           | 1,5                           | 1,2                           | 0,9                           | 3,5                             |

<sup>1)</sup> For design according TR 054:  $N_{Rk} = N_{Rk,p} = N_{Rk,b}$ ;  $N_{Rk,s}$  according to Table C2 Annex C2; Calculation  $N_{Rk,pb}$  see TR 054

<sup>2)</sup> For  $V_{Rk,s}$  see Annex C 2, Table C2; Calculation of  $V_{Rk,pb}$  and  $V_{Rk,c}$  see TR 054

**Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry**

**Performance Autoclaved Aerated Concrete – AAC2**  
Characteristic values of resistance under tension and shear load

**Annex C 6**

## Brick type: Autoclaved Aerated Concrete AAC4

**Table C7: Description**

|                                           |                                  |                                                                                     |
|-------------------------------------------|----------------------------------|-------------------------------------------------------------------------------------|
| Brick type                                | Autoclaved Aerated Concrete AAC4 |  |
| Bulk density [kg/dm <sup>3</sup> ]        | 0,50                             |                                                                                     |
| Compressive strength [N/mm <sup>2</sup> ] | 4                                |                                                                                     |
| Code                                      | EN 771-4                         |                                                                                     |
| Producer (country code)                   | e.g. Ytong (CZ)                  |                                                                                     |
| Brick dimensions [mm]                     | 499 x 375 x 249                  |                                                                                     |
| Drilling method                           | Rotary drilling                  |                                                                                     |

**Table C8: Installation parameter (Edge and spacing distances)**

| Anchor size | Effective anchorage depth | Edge distance      | Spacing                                      | Maximum installation torque |
|-------------|---------------------------|--------------------|----------------------------------------------|-----------------------------|
|             | $h_{ef}$                  | $c_{min} = c_{cr}$ | $s_{cr} = s_{min \parallel} = s_{min \perp}$ | $\max T_{inst}$             |
|             |                           | [mm]               |                                              | [Nm]                        |
| <b>M8</b>   | 80                        | 120                | 240                                          | 2                           |
| <b>M10</b>  | 90                        | 135                | 270                                          |                             |
| <b>M12</b>  | 100                       | 150                | 300                                          |                             |
| <b>M16</b>  | 100                       | 150                | 300                                          |                             |

**Table C9: Displacement**

| $h_{ef}$ | <b>N</b>                              | $\delta_{N0}$ | $\delta_{N\infty}$ | <b>V</b>                              | $\delta_{V0}$ | $\delta_{V\infty}$ |
|----------|---------------------------------------|---------------|--------------------|---------------------------------------|---------------|--------------------|
| [mm]     | [kN]                                  | [mm]          | [mm]               | [kN]                                  | [mm]          | [mm]               |
| 80       | $\frac{N_{Rk}}{1,4 \bullet \gamma_M}$ | 0,23          | 0,47               | $\frac{V_{Rk}}{1,4 \bullet \gamma_M}$ | 1,23          | 1,84               |
| 90       |                                       | 0,58          | 1,17               |                                       | 0,87          | 1,31               |
| 100      |                                       | 0,10          | 0,21               |                                       | 1,29          | 1,94               |

Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry

**Performance Autoclaved Aerated Concrete – AAC4**

Brick description

Installation parameters, Displacement

**Annex C 7**

# Brick type: Autoclaved Aerated Concrete AAC4

**Table C10: Characteristic values of resistance under tension and shear loads**

| Anchor size                                               | Effective anchorage depth | Characteristic resistance     |                               |                               |                               |                                 |
|-----------------------------------------------------------|---------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|---------------------------------|
|                                                           |                           | Use category                  |                               |                               |                               |                                 |
|                                                           |                           | d/d                           |                               | w/d<br>w/w                    |                               | d/d<br>w/d<br>w/w               |
|                                                           |                           | 40°C / 24°C                   | 80°C / 50°C                   | 40°C / 24°C                   | 80°C / 50°C                   | For all temperature range       |
|                                                           | h <sub>ef</sub>           | N <sub>Rk</sub> <sup>1)</sup> | N <sub>Rk</sub> <sup>1)</sup> | N <sub>Rk</sub> <sup>1)</sup> | N <sub>Rk</sub> <sup>1)</sup> | V <sub>Rk,b</sub> <sup>2)</sup> |
|                                                           | [mm]                      | [kN]                          |                               |                               |                               |                                 |
| Compressive strength f <sub>b</sub> ≥ 4 N/mm <sup>2</sup> |                           |                               |                               |                               |                               |                                 |
| M8                                                        | 80                        | 0,9                           | 0,9                           | 0,9                           | 0,9                           | 1,5                             |
| M10                                                       | 90                        | 2,5                           | 2,0                           | 1,5                           | 1,5                           | 2,0                             |
| M12                                                       | 100                       | 2,5                           | 2,0                           | 2,0                           | 1,5                           | 2,5                             |
| M16                                                       | 100                       | 3,5                           | 3,0                           | 2,0                           | 2,0                           | 3,5                             |

<sup>1)</sup> For design according TR 054:  $N_{Rk} = N_{Rk,p} = N_{Rk,b}$ ;  $N_{Rk,s}$  according to Table C2 Annex C2; Calculation  $N_{Rk,pb}$  see TR 054

<sup>2)</sup> For  $V_{Rk,s}$  see Annex C 2, Table C2; Calculation of  $V_{Rk,pb}$  and  $V_{Rk,c}$  see TR 054

**Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry**

**Performance Autoclaved Aerated Concrete – AAC4**  
Characteristic values of resistance under tension and shear load

**Annex C 8**

## Brick type: Autoclaved Aerated Concrete AAC6

**Table C11: Description**

|                              |                                  |                                                                                     |
|------------------------------|----------------------------------|-------------------------------------------------------------------------------------|
| Brick type                   | Autoclaved Aerated Concrete AAC6 |  |
| Bulk density [kg/dm³]        | 0,60                             |                                                                                     |
| Compressive strength [N/mm²] | 6                                |                                                                                     |
| Code                         | EN 771-4                         |                                                                                     |
| Producer (country code)      | e.g. Porit (DE)                  |                                                                                     |
| Brick dimensions [mm]        | 499 x 240 x 249                  |                                                                                     |
| Drilling method              | Rotary drilling                  |                                                                                     |

**Table C12: Installation parameter (Edge and spacing distances)**

| Anchor size | Effective anchorage depth | Edge distance      | Spacing                                      | Maximum installation torque |
|-------------|---------------------------|--------------------|----------------------------------------------|-----------------------------|
|             | $h_{ef}$                  | $c_{min} = c_{cr}$ | $s_{cr} = s_{min \parallel} = s_{min \perp}$ | $\max T_{inst}$             |
|             |                           | [mm]               |                                              | [Nm]                        |
| <b>M8</b>   | 80                        | 120                | 240                                          | 2                           |
| <b>M10</b>  | 90                        | 135                | 270                                          |                             |
| <b>M12</b>  | 100                       | 150                | 300                                          |                             |
| <b>M16</b>  | 100                       | 150                | 300                                          |                             |

**Table C13: Displacement**

| $h_{ef}$ | <b>N</b>                              | $\delta_{N0}$ | $\delta_{N\infty}$ | <b>V</b>                              | $\delta_{V0}$ | $\delta_{V\infty}$ |
|----------|---------------------------------------|---------------|--------------------|---------------------------------------|---------------|--------------------|
| [mm]     | [kN]                                  | [mm]          | [mm]               | [kN]                                  | [mm]          | [mm]               |
| 80       | $\frac{N_{Rk}}{1,4 \bullet \gamma_M}$ | 0,54          | 1,09               | $\frac{V_{Rk}}{1,4 \bullet \gamma_M}$ | 0,32          | 0,48               |
| 90       |                                       | 0,85          | 1,69               |                                       | 1,49          | 2,23               |
| 100      |                                       | 0,10          | 0,19               |                                       | 1,67          | 2,50               |

Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry

**Performance Autoclaved Aerated Concrete – AAC6**

Brick description

Installation parameters, Displacements

**Annex C 9**

# Brick type: Autoclaved Aerated Concrete AAC6

**Table C14: Characteristic values of resistance under tension and shear loads**

| Anchor size                                               | Effective anchorage depth | Characteristic resistance     |                               |                               |                               |                                 |
|-----------------------------------------------------------|---------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|---------------------------------|
|                                                           |                           | Use category                  |                               |                               |                               |                                 |
|                                                           |                           | d/d                           |                               | w/d<br>w/w                    |                               | d/d<br>w/d<br>w/w               |
|                                                           |                           | 40°C / 24°C                   | 80°C / 50°C                   | 40°C / 24°C                   | 80°C / 50°C                   | For all temperature range       |
|                                                           | h <sub>ef</sub>           | N <sub>Rk</sub> <sup>1)</sup> | N <sub>Rk</sub> <sup>1)</sup> | N <sub>Rk</sub> <sup>1)</sup> | N <sub>Rk</sub> <sup>1)</sup> | V <sub>Rk,b</sub> <sup>2)</sup> |
|                                                           | [mm]                      | [kN]                          |                               |                               |                               |                                 |
| Compressive strength f <sub>b</sub> ≥ 6 N/mm <sup>2</sup> |                           |                               |                               |                               |                               |                                 |
| M8                                                        | 80                        | 2,0                           | 2,0                           | 2,0                           | 2,0                           | 5,5                             |
| M10                                                       | 90                        | 3,0                           | 2,5                           | 2,5                           | 2,0                           | 9,0                             |
| M12                                                       | 100                       | 4,5                           | 3,5                           | 3,0                           | 2,5                           | 9,0                             |
| M16                                                       | 100                       | 5.5                           | 4.5                           | 3.5                           | 3.0                           | 11.0                            |

<sup>1)</sup> For design according TR 054:  $N_{Rk} = N_{Rk,p} = N_{Rk,b}$ ;  $N_{Rk,s}$  according to Table C2 Annex C2; Calculation  $N_{Rk,pb}$  see TR 054

<sup>2)</sup> For  $V_{Rk,s}$  see Annex C 2, Table C2; Calculation of  $V_{Rk,pb}$  and  $V_{Rk,c}$  see TR 054

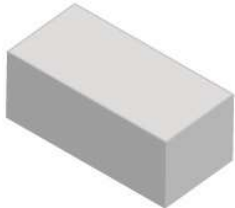
**Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry**

**Performance Autoclaved Aerated Concrete – AAC6**  
Characteristic values of resistance under tension and shear load

**Annex C 10**

## Brick type: Calcium silicate solid brick KS-NF

**Table C15: Description**

|                              |                                    |                                                                                     |
|------------------------------|------------------------------------|-------------------------------------------------------------------------------------|
| Brick type                   | Calcium silicate solid brick KS-NF |  |
| Bulk density [kg/dm³]        | 2,0                                |                                                                                     |
| Compressive strength [N/mm²] | 10, 20 or 27                       |                                                                                     |
| Code                         | EN 771-2                           |                                                                                     |
| Producer (country code)      | e.g. Wemding (DE)                  |                                                                                     |
| Brick dimensions [mm]        | 240 x 115 x 71                     |                                                                                     |
| Drilling method              | Hammer drilling                    |                                                                                     |

**Table C16: Installation parameter (Edge and spacing distances)**

| Anchor size      | Sleeve        | Embedment depth | Edge distance      | Spacing                                      | Maximum installation torque |
|------------------|---------------|-----------------|--------------------|----------------------------------------------|-----------------------------|
|                  |               | $h_{ef}$        | $C_{min} = C_{cr}$ | $S_{cr} = S_{min \parallel} = S_{min \perp}$ | $\max T_{inst}$             |
|                  |               | [mm]            |                    |                                              | [Nm]                        |
| <b>M8</b>        | -             | 80              | 120                | 240                                          | 10                          |
| <b>M10</b>       | -             | 90              | 135                | 270                                          | 20                          |
| <b>M12 / M16</b> | -             | 100             | 150                | 300                                          |                             |
| <b>M8</b>        | SH 12x80      | 80              | 120                | 240                                          | 10                          |
|                  | SH 16x85      | 85              | 127                | 255                                          |                             |
| <b>M10</b>       | SH 16x85      | 85              | 127                | 255                                          | 20                          |
| <b>M8 / M10</b>  | SH 16x130     | 130             | 195                | 390                                          |                             |
|                  | SH 16x130/330 | 130             | 195                | 390                                          |                             |
| <b>M12 / M16</b> | SH 20x85      | 85              | 127                | 255                                          |                             |
|                  | SH 20x130     | 130             | 195                | 390                                          |                             |
|                  | SH 20x200     | 200             | 300                | 600                                          |                             |

**Table C17: Displacement**

| $h_{ef}$  | <b>N</b>                            | $\delta_{N0}$ | $\delta_{N\infty}$ | <b>V</b>                            | $\delta_{V0}$ | $\delta_{V\infty}$ |
|-----------|-------------------------------------|---------------|--------------------|-------------------------------------|---------------|--------------------|
| [mm]      | [kN]                                | [mm]          | [mm]               | [kN]                                | [mm]          | [mm]               |
| 80        | $\frac{N_{Rk}}{1,4 \cdot \gamma_M}$ | 0,08          | 0,16               | $\frac{V_{Rk}}{1,4 \cdot \gamma_M}$ | 3,07          | 4,61               |
| 85        |                                     | 0,26          | 0,52               |                                     | 1,46          | 2,19               |
| 90        |                                     | 0,09          | 0,18               |                                     | 1,50          | 2,25               |
| 100       |                                     | 0,10          | 0,20               |                                     | 1,03          | 1,53               |
| 130 ; 200 |                                     | 0,22          | 0,44               |                                     | 1,16          | 1,74               |

Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry

**Performance Calcium solid brick KS-NF**

Brick description

Installation parameters, Displacements

**Annex C 11**

**Brick type: Calcium silicate solid brick KS-NF**

**Table C18: Characteristic values of resistance under tension and shear loads**

| Anchor size                                       | Sleeve                  | Effective anchorage depth | Characteristic resistance |               |                           |
|---------------------------------------------------|-------------------------|---------------------------|---------------------------|---------------|---------------------------|
|                                                   |                         |                           | Use category              |               |                           |
|                                                   |                         |                           | d/d                       | w/d           | w/w                       |
|                                                   |                         | $h_{ef}$                  | 40°C / 24°C               | 80°C / 50°C   | For all temperature range |
|                                                   |                         | [mm]                      | $N_{Rk}^{1)}$             | $N_{Rk}^{1)}$ | $V_{Rk,b}^{2)}$           |
| Compressive strength $f_b \geq 10 \text{ N/mm}^2$ |                         |                           |                           |               |                           |
| M8                                                | -                       | 80                        | 3,0                       | 2,0           | 3,0                       |
| M10                                               | -                       | 90                        | 3,0                       | 2,0           | 3,0                       |
| M12                                               | -                       | 100                       | 4,0                       | 2,5           | 3,5                       |
| M16                                               | -                       | 100                       | 3,0                       | 2,0           | 3,5                       |
| M8                                                | SH 12x80                | 80                        | 2,5                       | 2,0           | 2,5                       |
|                                                   | SH 16x85                | 85                        | 2,5                       | 2,0           | 3,0                       |
|                                                   | SH16x130 / SH16x130/330 | 130                       | 4,0                       | 2,5           | 4,0                       |
| M10                                               | SH 16x85                | 85                        | 2,5                       | 2,0           | 3,0                       |
|                                                   | SH16x130/330            | 130                       | 4,5                       | 3,0           | 4,0                       |
| M12 / M16                                         | SH 20x85                | 85                        | 2,5                       | 2,0           | 3,0                       |
|                                                   | SH 20x130 / SH 20x200   | 130 / 200                 | 4,5                       | 2,5           | 4,0                       |
| Compressive strength $f_b \geq 20 \text{ N/mm}^2$ |                         |                           |                           |               |                           |
| M8                                                | -                       | 80                        | 4,5                       | 3,0           | 4,5                       |
| M10                                               | -                       | 90                        | 4,5                       | 3,0           | 4,5                       |
| M12                                               | -                       | 100                       | 5,5                       | 3,5           | 5,0                       |
| M16                                               | -                       | 100                       | 4,5                       | 3,0           | 5,0                       |
| M8                                                | SH 12x80                | 80                        | 4,0                       | 2,5           | 4,0                       |
|                                                   | SH 16x85                | 85                        | 4,0                       | 2,5           | 4,5                       |
|                                                   | SH16x130 / SH16x130/330 | 130                       | 6,0                       | 3,5           | 5,5                       |
| M10                                               | SH 16x85                | 85                        | 4,0                       | 2,5           | 4,5                       |
|                                                   | SH 16x130/330           | 130                       | 6,0                       | 4,0           | 5,5                       |
| M12 / M16                                         | SH 20x85                | 85                        | 4,0                       | 2,5           | 5,0                       |
|                                                   | SH 20x130 / SH 20x200   | 130 / 200                 | 6,0                       | 4,0           | 5,5                       |
| Compressive strength $f_b \geq 27 \text{ N/mm}^2$ |                         |                           |                           |               |                           |
| M8                                                | -                       | 80                        | 5,5                       | 3,5           | 5,0                       |
| M10                                               | -                       | 90                        | 5,5                       | 3,5           | 5,5                       |
| M12                                               | -                       | 100                       | 6,5                       | 4,5           | 6,0                       |
| M16                                               | -                       | 100                       | 5,5                       | 3,5           | 6,0                       |
| M8                                                | SH 12x80                | 80                        | 4,5                       | 3,0           | 4,5                       |
|                                                   | SH 16x85                | 85                        | 4,5                       | 3,0           | 5,5                       |
|                                                   | SH16x130 / SH16x130/330 | 130                       | 6,5                       | 4,5           | 6,5                       |
| M10                                               | SH 16x85                | 85                        | 4,5                       | 3,0           | 5,5                       |
|                                                   | SH 16x130/330           | 130                       | 6,5                       | 4,5           | 6,5                       |
| M12 / M16                                         | SH 20x85                | 85                        | 4,5                       | 3,0           | 5,5                       |
|                                                   | SH 20x130 / SH 20x200   | 130 / 200                 | 6,5                       | 4,5           | 6,5                       |

<sup>1)</sup> For design according TR 054:  $N_{Rk} = N_{Rk,p} = N_{Rk,b}$ ;  $N_{Rk,s}$  according to Table C2 Annex C2; Calculation  $N_{Rk,pb}$  see TR 054

<sup>2)</sup> For  $V_{Rk,s}$  see Annex C 2, Table C2; Calculation of  $V_{Rk,pb}$  and  $V_{Rk,c}$  see TR 054

**Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry**

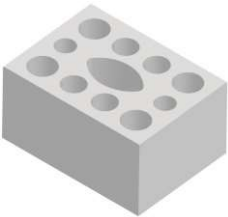
**Performance Calcium solid brick KS-NF**

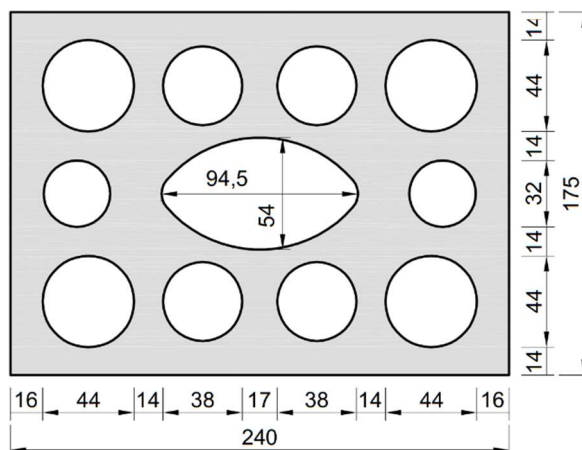
Characteristic values of resistance under tension and shear load

**Annex C 12**

## Brick type: Calcium silicate hollow brick KS L-3DF

**Table C19: Description**

|                              |                                           |                                                                                     |
|------------------------------|-------------------------------------------|-------------------------------------------------------------------------------------|
| Brick type                   | Calcium silicate hollow brick<br>KS L-3DF |  |
| Bulk density [kg/dm³]        | 1,4                                       |                                                                                     |
| Compressive strength [N/mm²] | 8, 12 or 14                               |                                                                                     |
| Code                         | EN 771-2                                  |                                                                                     |
| Producer (country code)      | e.g. Wemding (DE)                         |                                                                                     |
| Brick dimensions [mm]        | 240 x 175 x 113                           |                                                                                     |
| Drilling method              | Rotary drilling                           |                                                                                     |



**Table C20: Installation parameter (Edge and spacing distances)**

| Anchor size      | Sleeve        | Embedment depth | Edge distance      | Spacing                      |                 | Maximum installation torque |
|------------------|---------------|-----------------|--------------------|------------------------------|-----------------|-----------------------------|
|                  |               |                 |                    | $S_{cr} = S_{min \parallel}$ | $S_{min \perp}$ |                             |
|                  |               | $h_{ef}$        | $C_{min} = C_{cr}$ | [mm]                         |                 | $\max T_{inst}$<br>[Nm]     |
| <b>M8</b>        | SH 12x80      | 80              | 100                | 240                          | 113             | 8                           |
| <b>M8 / M10</b>  | SH 16x85      | 85              |                    |                              |                 |                             |
|                  | SH 16x130     | 130             |                    |                              |                 |                             |
|                  | SH 16x130/330 | 130             |                    |                              |                 |                             |
| <b>M12 / M16</b> | SH 20x85      | 85              | 120                | 240                          | 113             | 8                           |
|                  | SH 20x130     | 130             |                    |                              |                 |                             |
|                  | SH 20x200     | 200             |                    |                              |                 |                             |

**Table C21: Displacement**

| $h_{ef}$  | <b>N</b>                            | $\delta_{N0}$ | $\delta_{N\infty}$ | <b>V</b>                            | $\delta_{V0}$ | $\delta_{V\infty}$ |
|-----------|-------------------------------------|---------------|--------------------|-------------------------------------|---------------|--------------------|
| [mm]      | [kN]                                | [mm]          | [mm]               | [kN]                                | [mm]          | [mm]               |
| 80        | $\frac{N_{Rk}}{1,4 \cdot \gamma_M}$ | 0,36          | 0,73               | $\frac{V_{Rk}}{1,4 \cdot \gamma_M}$ | 0,82          | 1,23               |
| 85        |                                     | 1,62          | 3,24               |                                     | 1,83          | 2,75               |
| 130 ; 200 |                                     | 1,70          | 3,40               |                                     | 1,98          | 2,98               |

Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry

Performance Calcium hollow brick KS L-3DF

Brick description

Installation parameters, Displacements

**Annex C 13**

# Brick type: Calcium silicate hollow brick KS L-3DF

**Table C22: Characteristic values of resistance under tension and shear loads**

| Anchor size                                                | Sleeve                | Effective anchorage depth | Characteristic resistance     |                               |                                 |
|------------------------------------------------------------|-----------------------|---------------------------|-------------------------------|-------------------------------|---------------------------------|
|                                                            |                       |                           | Use category                  |                               |                                 |
|                                                            |                       |                           | d/d                           | w/d                           | w/w                             |
|                                                            |                       | 40°C / 24°C               | 80°C / 50°C                   | For all temperature range     |                                 |
|                                                            |                       | h <sub>ef</sub>           | N <sub>Rk</sub> <sup>1)</sup> | N <sub>Rk</sub> <sup>1)</sup> | V <sub>Rk,b</sub> <sup>2)</sup> |
| [mm]                                                       | [kN]                  |                           |                               |                               |                                 |
| Compressive strength f <sub>b</sub> ≥ 8 N/mm <sup>2</sup>  |                       |                           |                               |                               |                                 |
| M8                                                         | SH 12x80              | 80                        | 1,5                           | 0,9                           | 2,0                             |
|                                                            | SH 16x85              | 85                        | 1,5                           | 0,9                           | 2,5                             |
|                                                            | SH 16x130             | 130                       | 2,5                           | 1,5                           | 3,0                             |
|                                                            | SH 16x130/330         | 130                       | 2,5                           | 1,5                           | 3,0                             |
| M10                                                        | SH 16x85              | 85                        | 1,5                           | 0,9                           | 2,5                             |
|                                                            | SH 16x130             | 130                       | 2,5                           | 1,5                           | 3,0                             |
|                                                            | SH 16x130/330         | 130                       | 2,5                           | 1,5                           | 3,0                             |
| M12                                                        | SH 20x85              | 85                        | 1,5                           | 0,9                           | 3,0                             |
|                                                            | SH 20x130 / SH 20x200 | 130 / 200                 | 2,5                           | 1,5                           | 3,0                             |
| M16                                                        | SH 20x85              | 85                        | 1,5                           | 0,9                           | 3,0                             |
|                                                            | SH 20x130 / SH 20x200 | 130 / 200                 | 2,5                           | 1,5                           | 4,0                             |
| Compressive strength f <sub>b</sub> ≥ 12 N/mm <sup>2</sup> |                       |                           |                               |                               |                                 |
| M8                                                         | SH 12x80              | 80                        | 2,0                           | 1,2                           | 2,5                             |
|                                                            | SH 16x85              | 85                        | 2,0                           | 1,2                           | 3,5                             |
|                                                            | SH 16x130             | 130                       | 3,5                           | 2,0                           | 4,5                             |
|                                                            | SH 16x130/330         | 130                       | 3,5                           | 2,0                           | 4,5                             |
| M10                                                        | SH 16x85              | 85                        | 2,0                           | 1,2                           | 3,5                             |
|                                                            | SH 16x130             | 130                       | 3,5                           | 2,0                           | 4,5                             |
|                                                            | SH 16x130/330         | 130                       | 3,5                           | 2,0                           | 4,5                             |
| M12                                                        | SH 20x85              | 85                        | 2,0                           | 1,2                           | 3,5                             |
|                                                            | SH 20x130 / SH 20x200 | 130 / 200                 | 3,5                           | 2,0                           | 4,5                             |
| M16                                                        | SH 20x85              | 85                        | 2,0                           | 1,2                           | 3,5                             |
|                                                            | SH 20x130 / SH 20x200 | 130 / 200                 | 3,5                           | 2,0                           | 5,0                             |
| Compressive strength f <sub>b</sub> ≥ 14 N/mm <sup>2</sup> |                       |                           |                               |                               |                                 |
| M8                                                         | SH 12x80              | 80                        | 2,5                           | 1,5                           | 3,0                             |
|                                                            | SH 16x85              | 85                        | 2,5                           | 1,5                           | 4,0                             |
|                                                            | SH 16x130             | 130                       | 4,0                           | 3,0                           | 5,0                             |
|                                                            | SH 16x130/330         | 130                       | 4,0                           | 3,0                           | 5,0                             |
| M10                                                        | SH 16x85              | 85                        | 2,5                           | 1,5                           | 4,0                             |
|                                                            | SH 16x130             | 130                       | 4,0                           | 3,0                           | 5,0                             |
|                                                            | SH 16x130/330         | 130                       | 4,0                           | 3,0                           | 5,0                             |
| M12                                                        | SH 20x85              | 85                        | 2,5                           | 1,5                           | 4,5                             |
|                                                            | SH 20x130 / SH 20x200 | 130 / 200                 | 4,0                           | 3,0                           | 5,0                             |
| M16                                                        | SH 20x85              | 85                        | 2,5                           | 1,5                           | 4,5                             |
|                                                            | SH 20x130 / SH 20x200 | 130 / 200                 | 4,0                           | 3,0                           | 6,0                             |

<sup>1)</sup> For design according TR 054:  $N_{Rk} = N_{Rk,p} = N_{Rk,b}$ ;  $N_{Rk,s}$  according to Table C2 Annex C2; Calculation  $N_{Rk,pb}$  see TR 054

<sup>2)</sup> For  $V_{Rk,s}$  see Annex C 2, Table C2; Calculation of  $V_{Rk,pb}$  and  $V_{Rk,c}$  see TR 054

**Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry**

**Performance Calcium hollow brick KS L-3DF**

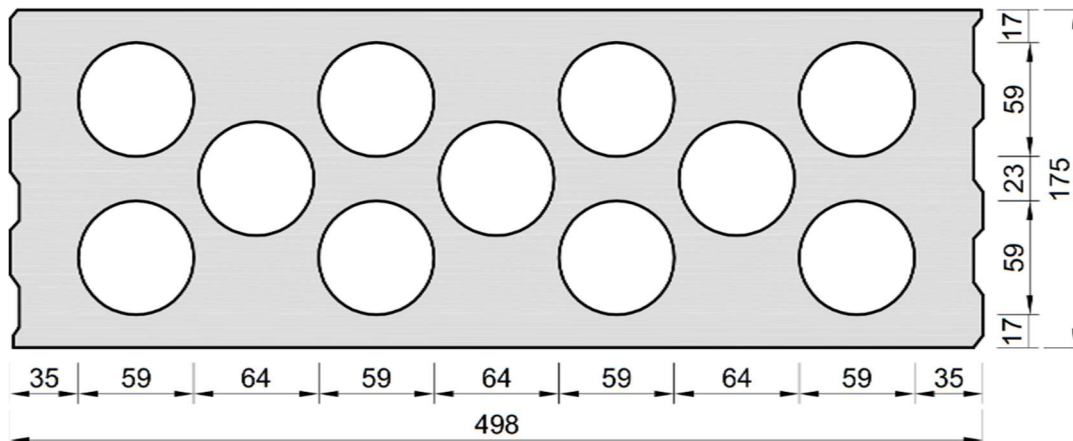
Characteristic values of resistance under tension and shear load

**Annex C 14**

## Brick type: Calcium silicate hollow brick KS L-12DF

**Table C23: Description**

|                              |                                            |                                                                                     |
|------------------------------|--------------------------------------------|-------------------------------------------------------------------------------------|
| Brick type                   | Calcium silicate hollow brick<br>KS L-12DF |  |
| Bulk density [kg/dm³]        | 1,40                                       |                                                                                     |
| Compressive strength [N/mm²] | 10, 12 or 16                               |                                                                                     |
| Code                         | EN 771-2                                   |                                                                                     |
| Producer (country code)      | e.g. Wemding (DE)                          |                                                                                     |
| Brick dimensions [mm]        | 498 x 175 x 238                            |                                                                                     |
| Drilling method              | Rotary drilling                            |                                                                                     |



**Table C24: Installation parameter (Edge and spacing distances)**

| Anchor size      | Sleeve        | Embedment depth | Edge distance      | Spacing                      |                 | Maximum installation torque |
|------------------|---------------|-----------------|--------------------|------------------------------|-----------------|-----------------------------|
|                  |               |                 |                    | $S_{cr} = S_{min \parallel}$ | $S_{min \perp}$ |                             |
|                  |               | $h_{ef}$        | $C_{min} = C_{cr}$ | [mm]                         |                 | $\max T_{inst}$             |
| <b>M8</b>        | SH 12x80      | 80              | 100                | 498                          | 238             | 2                           |
| <b>M8 / M10</b>  | SH 16x85      | 85              |                    |                              |                 | 4                           |
|                  | SH 16x130     | 130             |                    |                              |                 |                             |
|                  | SH 16x130/330 | 130             |                    |                              |                 |                             |
| <b>M12 / M16</b> | SH 20x85      | 85              | 120                | 498                          | 238             | 4                           |
|                  | SH 20x130     | 130             |                    |                              |                 |                             |

**Table C25: Displacement**

| $h_{ef}$ | <b>N</b>                            | $\delta_{N0}$ | $\delta_{N\infty}$ | <b>V</b>                            | $\delta_{V0}$ | $\delta_{V\infty}$ |
|----------|-------------------------------------|---------------|--------------------|-------------------------------------|---------------|--------------------|
| [mm]     | [kN]                                | [mm]          | [mm]               | [kN]                                | [mm]          | [mm]               |
| 80       | $\frac{N_{Rk}}{1,4 \cdot \gamma_M}$ | 0,21          | 0,42               | $\frac{V_{Rk}}{1,4 \cdot \gamma_M}$ | 1,77          | 2,66               |
| 85       |                                     | 0,13          | 0,26               |                                     | 3,89          | 5,83               |
| 130      |                                     | 0,22          | 0,44               |                                     | 4,35          | 6,52               |

Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry

Performance Calcium hollow brick KS L-12DF

Brick description

Installation parameters, Displacement

**Annex C 15**

# Brick type: Calcium silicate hollow brick KS L-12DF

**Table C26: Characteristic values of resistance under tension and shear loads**

| Anchor size                                                | Sleeve                | Effective anchorage depth | Characteristic resistance         |                               |                                 |
|------------------------------------------------------------|-----------------------|---------------------------|-----------------------------------|-------------------------------|---------------------------------|
|                                                            |                       |                           | Use category<br>d/d<br>w/d<br>w/w |                               |                                 |
|                                                            |                       |                           | 40°C / 24°C                       | 80°C / 50°C                   | For all temperature range       |
|                                                            |                       | h <sub>ef</sub>           | N <sub>Rk</sub> <sup>1)</sup>     | N <sub>Rk</sub> <sup>1)</sup> | V <sub>Rk,b</sub> <sup>2)</sup> |
|                                                            |                       | [mm]                      | [kN]                              |                               |                                 |
| Compressive strength f <sub>b</sub> ≥ 10 N/mm <sup>2</sup> |                       |                           |                                   |                               |                                 |
| M8                                                         | SH 12x80              | 80                        | 0,4                               | 0,3                           | 3,0                             |
|                                                            | SH 16x85              | 85                        | 1,2                               | 0,9                           | 6,0                             |
|                                                            | SH 16x130             | 130                       | 3,5                               | 2,5                           | 7,0                             |
|                                                            | SH 16x130/330         | 130                       | 3,5                               | 2,5                           | 7,0                             |
| M10                                                        | SH 16x85              | 85                        | 1,2                               | 0,9                           | 6,0                             |
|                                                            | SH 16x130             | 130                       | 3,5                               | 2,5                           | 7,0                             |
|                                                            | SH 16x130/330         | 130                       | 3,5                               | 2,5                           | 7,0                             |
| M12 / M16                                                  | SH 20x85              | 85                        | 1,2                               | 0,9                           | 6,0                             |
|                                                            | SH 20x130 / SH 20x200 | 130 / 200                 | 3,5                               | 2,5                           | 7,0                             |
| Compressive strength f <sub>b</sub> ≥ 12 N/mm <sup>2</sup> |                       |                           |                                   |                               |                                 |
| M8                                                         | SH 12x80              | 80                        | 0,4                               | 0,3                           | 3,5                             |
|                                                            | SH 16x85              | 85                        | 1,5                               | 0,9                           | 7,0                             |
|                                                            | SH 16x130             | 130                       | 4,5                               | 3,0                           | 8,0                             |
|                                                            | SH 16x130/330         | 130                       | 4,5                               | 3,0                           | 8,0                             |
| M10                                                        | SH 16x85              | 85                        | 1,5                               | 0,9                           | 7,0                             |
|                                                            | SH 16x130             | 130                       | 4,5                               | 3,0                           | 8,0                             |
|                                                            | SH 16x130/330         | 130                       | 4,5                               | 3,0                           | 8,0                             |
| M12 / M16                                                  | SH 20x85              | 85                        | 1,5                               | 0,9                           | 7,0                             |
|                                                            | SH 20x130 / SH 20x200 | 130 / 200                 | 4,5                               | 3,0                           | 8,0                             |
| Compressive strength f <sub>b</sub> ≥ 16 N/mm <sup>2</sup> |                       |                           |                                   |                               |                                 |
| M8                                                         | SH 12x80              | 80                        | 0,5                               | 0,4                           | 4,0                             |
|                                                            | SH 16x85              | 85                        | 2,0                               | 1,2                           | 9,0                             |
|                                                            | SH 16x130             | 130                       | 5,5                               | 3,5                           | 10,0                            |
|                                                            | SH 16x130/330         | 130                       | 5,5                               | 3,5                           | 10,0                            |
| M10                                                        | SH 16x85              | 85                        | 2,0                               | 1,2                           | 9,0                             |
|                                                            | SH 16x130             | 130                       | 5,5                               | 3,5                           | 10,0                            |
|                                                            | SH 16x130/330         | 130                       | 5,5                               | 3,5                           | 10,0                            |
| M12 / M16                                                  | SH 20x85              | 85                        | 2,0                               | 1,2                           | 8,5                             |
|                                                            | SH 20x130 / SH 20x200 | 130 / 200                 | 5,5                               | 3,5                           | 10,0                            |

<sup>1)</sup> For design according TR 054:  $N_{Rk} = N_{Rk,p} = N_{Rk,b}$ ;  $N_{Rk,s}$  according to Table C2 Annex C2; Calculation  $N_{Rk,pb}$  see TR 054

<sup>2)</sup> For  $V_{Rk,s}$  see Annex C 2, Table C2; Calculation of  $V_{Rk,pb}$  and  $V_{Rk,c}$  see TR 054

**Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry**

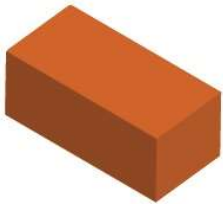
**Performance Calcium hollow brick KS L-12DF**

Characteristic values of resistance under tension and shear load

**Annex C 16**

## Brick type: Clay solid brick Mz-DF

**Table C27: Description**

|                              |                           |                                                                                     |
|------------------------------|---------------------------|-------------------------------------------------------------------------------------|
| Brick type                   | Clay solid brick<br>Mz-DF |  |
| Bulk density [kg/dm³]        | 1,64                      |                                                                                     |
| Compressive strength [N/mm²] | 10, 20 or 28              |                                                                                     |
| Code                         | EN 771-1                  |                                                                                     |
| Producer (country code)      | e.g. Unipor (DE)          |                                                                                     |
| Brick dimensions [mm]        | 240 x 115 x 55            |                                                                                     |
| Drilling method              | Hammer drilling           |                                                                                     |

**Table C28: Installation parameter (Edge and spacing distances)**

| Anchor size      | Sleeve        | Embedment depth | Edge distance      | Spacing                                      | Maximum installation torque |
|------------------|---------------|-----------------|--------------------|----------------------------------------------|-----------------------------|
|                  |               | $h_{ef}$        | $c_{min} = c_{cr}$ | $s_{cr} = s_{min \parallel} = s_{min \perp}$ | $\max T_{inst}$             |
|                  |               | [mm]            |                    |                                              | [Nm]                        |
| <b>M8</b>        | -             | 80              | 120                | 240                                          | 6                           |
|                  | SH 12x80      | 80              | 120                | 240                                          |                             |
|                  | SH 16x85      | 85              | 127                | 255                                          |                             |
| <b>M10</b>       | -             | 90              | 135                | 270                                          | 10                          |
| <b>M12 / M16</b> | -             | 100             | 150                | 300                                          |                             |
| <b>M10</b>       | SH 16x85      | 85              | 127                | 255                                          | 8                           |
|                  | SH 16x130     | 130             | 195                | 390                                          |                             |
|                  | SH 16x130/330 | 130             | 195                | 390                                          |                             |
| <b>M12 / M16</b> | SH 20x85      | 85              | 127                | 255                                          |                             |
|                  | SH 20x130     | 130             | 195                | 390                                          |                             |
|                  | SH 20x200     | 200             | 300                | 600                                          |                             |

**Table C29: Displacement**

| $h_{ef}$  | <b>N</b>                            | $\delta_{N0}$ | $\delta_{N\infty}$ | <b>V</b>                            | $\delta_{V0}$ | $\delta_{V\infty}$ |
|-----------|-------------------------------------|---------------|--------------------|-------------------------------------|---------------|--------------------|
| [mm]      | [kN]                                | [mm]          | [mm]               | [kN]                                | [mm]          | [mm]               |
| 80        | $\frac{N_{Rk}}{1,4 \cdot \gamma_M}$ | 0,12          | 0,24               | $\frac{V_{Rk}}{1,4 \cdot \gamma_M}$ | 2,27          | 3,41               |
| 85        |                                     | 0,13          | 0,26               |                                     | 1,22          | 1,83               |
| 90        |                                     | 0,06          | 0,13               |                                     | 0,71          | 1,06               |
| 100       |                                     | 0,18          | 0,35               |                                     | 0,43          | 0,64               |
| 130 ; 200 |                                     | 0,42          | 0,85               |                                     | 1,22          | 1,83               |

Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry

**Performance Clay solid brick Mz-DF**

Brick description

Installation parameters, Displacements

**Annex C 17**

# Brick type: Clay solid brick Mz-DF

**Table C30: Characteristic values of resistance under tension and shear loads**

| Anchor size                                       | Sleeve                    | Effective anchorage depth | Characteristic resistance |                           |                 |
|---------------------------------------------------|---------------------------|---------------------------|---------------------------|---------------------------|-----------------|
|                                                   |                           |                           | Use category              |                           |                 |
|                                                   |                           |                           | d/d                       | w/d                       | w/w             |
|                                                   |                           | 40°C / 24°C               | 80°C / 50°C               | For all temperature range |                 |
|                                                   |                           | $h_{ef}$                  | $N_{Rk}^{1)}$             | $N_{Rk}^{1)}$             | $V_{Rk,b}^{2)}$ |
| [mm]                                              | [kN]                      |                           |                           |                           |                 |
| Compressive strength $f_b \geq 10 \text{ N/mm}^2$ |                           |                           |                           |                           |                 |
| M8                                                | -                         | 80                        | 1,5                       | 1,2                       | 3,0             |
| M10                                               | -                         | 90                        | 1,5                       | 1,2                       | 3,5             |
| M12                                               | -                         | 100                       | 1,5                       | 0,9                       | 5,0             |
| M16                                               | -                         | 100                       | 2,5                       | 1,5                       | 5,0             |
| M8                                                | SH 12x80                  | 80                        | 2,0                       | 1,5                       | 3,0             |
|                                                   | SH 16x85                  | 85                        | 2,0                       | 1,5                       | 3,0             |
|                                                   | SH 16x130 / SH 16x130/330 | 130                       | 3,0                       | 2,0                       | 3,0             |
| M10                                               | SH 16x85                  | 85                        | 2,0                       | 1,5                       | 3,5             |
|                                                   | SH 16x130 / SH 16x130/330 | 130                       | 3,0                       | 2,0                       | 3,5             |
| M12 / M16                                         | SH 20x85                  | 85                        | 2,0                       | 1,5                       | 3,5             |
|                                                   | SH 20x130 / SH 20x200     | 130 / 200                 | 3,0                       | 2,0                       | 3,5             |
| Compressive strength $f_b \geq 20 \text{ N/mm}^2$ |                           |                           |                           |                           |                 |
| M8                                                | -                         | 80                        | 2,5                       | 1,5                       | 4,5             |
| M10                                               | -                         | 90                        | 2,5                       | 1,5                       | 5,5             |
| M12                                               | -                         | 100                       | 2,0                       | 1,5                       | 7,5             |
| M16                                               | -                         | 100                       | 3,5                       | 2,5                       | 7,5             |
| M8                                                | SH 12x80                  | 80                        | 3,0                       | 2,0                       | 4,0             |
|                                                   | SH 16x85                  | 85                        | 3,0                       | 2,0                       | 4,5             |
|                                                   | SH 16x130 / SH 16x130/330 | 130                       | 4,0                       | 2,5                       | 4,5             |
| M10                                               | SH 16x85                  | 85                        | 3,0                       | 2,0                       | 5,0             |
|                                                   | SH 16x130 / SH 16x130/330 | 130                       | 4,5                       | 3,0                       | 5,0             |
| M12 / M16                                         | SH 20x85                  | 85                        | 3,0                       | 2,0                       | 5,0             |
|                                                   | SH 20x130 / SH 20x200     | 130 / 200                 | 4,5                       | 3,0                       | 5,0             |
| Compressive strength $f_b \geq 28 \text{ N/mm}^2$ |                           |                           |                           |                           |                 |
| M8                                                | -                         | 80                        | 3,0                       | 2,0                       | 5,5             |
| M10                                               | -                         | 90                        | 3,0                       | 2,0                       | 6,5             |
| M12                                               | -                         | 100                       | 2,5                       | 1,5                       | 9,0             |
| M16                                               | -                         | 100                       | 4,5                       | 3,0                       | 9,0             |
| M8                                                | SH 12x80                  | 80                        | 3,5                       | 2,5                       | 5,0             |
|                                                   | SH 16x85                  | 85                        | 3,5                       | 2,5                       | 5,0             |
|                                                   | SH 16x130 / SH 16x130/330 | 130                       | 5,0                       | 3,5                       | 5,0             |
| M10                                               | SH 16x85                  | 85                        | 3,5                       | 2,5                       | 6,0             |
|                                                   | SH 16x130 / SH 16x130/330 | 130                       | 5,0                       | 3,5                       | 6,0             |
| M12 / M16                                         | SH 20x85                  | 85                        | 3,5                       | 2,5                       | 6,0             |
|                                                   | SH 20x130 / SH 20x200     | 130 / 200                 | 5,0                       | 3,5                       | 6,0             |

<sup>1)</sup> For design according TR 054:  $N_{Rk} = N_{Rk,p} = N_{Rk,b}$ ;  $N_{Rk,s}$  according to Table C2 Annex C2; Calculation  $N_{Rk,pb}$  see TR 054

<sup>2)</sup> For  $V_{Rk,s}$  see Annex C 2, Table C2; Calculation of  $V_{Rk,pb}$  and  $V_{Rk,c}$  see TR 054

**Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry**

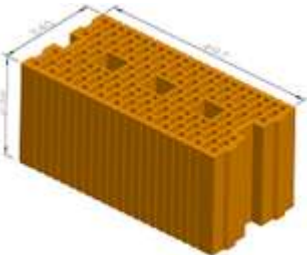
**Performance Clay solid brick Mz-DF**

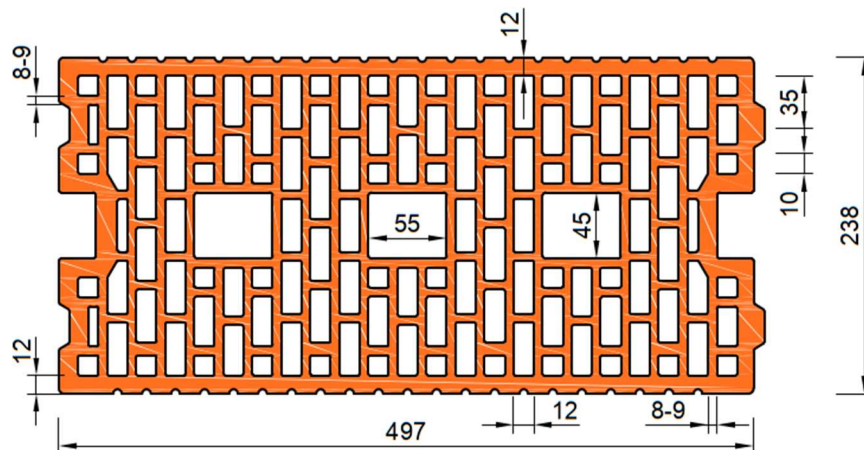
Characteristic values of resistance under tension and shear load

**Annex C 18**

## Brick type: Clay hollow brick HLz-16DF

**Table C31: Description**

|                              |                               |                                                                                     |
|------------------------------|-------------------------------|-------------------------------------------------------------------------------------|
| Brick type                   | Clay hollow brick<br>HLz-16DF |  |
| Bulk density [kg/dm³]        | 0,83                          |                                                                                     |
| Compressive strength [N/mm²] | 6, 9, 12 or 14                |                                                                                     |
| Code                         | EN 771-1                      |                                                                                     |
| Producer (country code)      | e.g. Unipor (DE)              |                                                                                     |
| Brick dimensions [mm]        | 497 x 238 x 240               |                                                                                     |
| Drilling method              | Rotary drilling               |                                                                                     |



**Table C32: Installation parameter (Edge and spacing distances)**

| Anchor size      | Sleeve        | Embedment depth | Edge distance      | Spacing                      |                 | Maximum installation torque |
|------------------|---------------|-----------------|--------------------|------------------------------|-----------------|-----------------------------|
|                  |               | $h_{ef}$        | $C_{min} = C_{cr}$ | $S_{cr} = S_{min \parallel}$ | $S_{min \perp}$ | $\max T_{inst}$             |
|                  |               | [mm]            |                    |                              |                 | [Nm]                        |
| <b>M8</b>        | SH 12x80      | 80              | 100                | 497                          | 238             | 6                           |
| <b>M8 / M10</b>  | SH 16x85      | 85              |                    |                              |                 |                             |
|                  | SH 16x130     | 130             |                    |                              |                 |                             |
|                  | SH 16x130/330 | 130             |                    |                              |                 |                             |
| <b>M12 / M16</b> | SH 20x85      | 85              | 120                | 497                          | 238             | 6                           |
|                  | SH 20x130     | 130             |                    |                              |                 |                             |
|                  | SH 20x200     | 200             |                    |                              |                 |                             |

**Table C33: Displacement**

| $h_{ef}$  | <b>N</b>                            | $\delta_{N0}$ | $\delta_{N\infty}$ | <b>V</b>                            | $\delta_{V0}$ | $\delta_{V\infty}$ |
|-----------|-------------------------------------|---------------|--------------------|-------------------------------------|---------------|--------------------|
| [mm]      | [kN]                                | [mm]          | [mm]               | [kN]                                | [mm]          | [mm]               |
| 80        | $\frac{N_{Rk}}{1,4 \cdot \gamma_M}$ | 0,27          | 0,55               | $\frac{V_{Rk}}{1,4 \cdot \gamma_M}$ | 1,02          | 1,53               |
| 85        |                                     | 0,55          | 1,10               |                                     | 2,14          | 3,22               |
| 130 ; 200 |                                     | 0,19          | 0,38               |                                     | 2,26          | 3,39               |

Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry

**Performance Clay hollow brick HLz-16DF**

Brick description

Installation parameters, Displacements

**Annex C 19**

# Brick type: Clay hollow brick HLz-16DF

**Table C34: Characteristic values of resistance under tension and shear loads**

| Anchor size                                       | Sleeve                | Effective anchorage depth | Characteristic resistance |               |                           |
|---------------------------------------------------|-----------------------|---------------------------|---------------------------|---------------|---------------------------|
|                                                   |                       |                           | Use category              |               |                           |
|                                                   |                       |                           | d/d                       | w/d           | w/w                       |
|                                                   |                       | $h_{ef}$                  | 40°C / 24°C               | 80°C / 50°C   | For all temperature range |
|                                                   |                       | [mm]                      | $N_{Rk}^{1)}$             | $N_{Rk}^{1)}$ | $V_{Rk,b}^{2)}$           |
| [kN]                                              |                       |                           |                           |               |                           |
| Compressive strength $f_b \geq 6 \text{ N/mm}^2$  |                       |                           |                           |               |                           |
| M8                                                | SH 12x80              | 80                        | 1,2                       | 0,75          | 2,5                       |
|                                                   | SH 16x85              | 85                        | 1,5                       | 1,2           | 4,0                       |
|                                                   | SH 16x130             | 130                       | 2,5                       | 1,5           | 4,0                       |
|                                                   | SH 16x130/330         | 130                       | 2,5                       | 1,5           | 4,0                       |
| M10                                               | SH 16x85              | 85                        | 1,5                       | 1,2           | 4,0                       |
|                                                   | SH 16x130             | 130                       | 2,5                       | 1,5           | 6,0                       |
|                                                   | SH 16x130/330         | 130                       | 2,5                       | 1,5           | 6,0                       |
| M12 / M16                                         | SH 20x85              | 85                        | 2,0                       | 1,5           | 4,0                       |
|                                                   | SH 20x130 / SH 20x200 | 130/ 200                  | 2,5                       | 1,5           | 6,0                       |
| Compressive strength $f_b \geq 9 \text{ N/mm}^2$  |                       |                           |                           |               |                           |
| M8                                                | SH 12x80              | 80                        | 1,2                       | 0,9           | 3,0                       |
|                                                   | SH 16x85              | 85                        | 2,0                       | 1,5           | 4,5                       |
|                                                   | SH 16x130             | 130                       | 3,0                       | 2,0           | 5,0                       |
|                                                   | SH 16x130/330         | 130                       | 3,0                       | 2,0           | 5,0                       |
| M10                                               | SH 16x85              | 85                        | 2,0                       | 1,5           | 5,0                       |
|                                                   | SH 16x130             | 130                       | 3,0                       | 2,0           | 7,0                       |
|                                                   | SH 16x130/330         | 130                       | 3,0                       | 2,0           | 7,0                       |
| M12 / M16                                         | SH 20x85              | 85                        | 2,5                       | 2,0           | 5,0                       |
|                                                   | SH 20x130 / SH 20x200 | 130/ 200                  | 3,0                       | 2,0           | 7,0                       |
| Compressive strength $f_b \geq 12 \text{ N/mm}^2$ |                       |                           |                           |               |                           |
| M8                                                | SH 12x80              | 80                        | 1,5                       | 1,2           | 3,5                       |
|                                                   | SH 16x85              | 85                        | 2,5                       | 1,5           | 5,5                       |
|                                                   | SH 16x130             | 130                       | 3,5                       | 2,5           | 6,0                       |
|                                                   | SH 16x130/330         | 130                       | 3,5                       | 2,5           | 6,0                       |
| M10                                               | SH 16x85              | 85                        | 2,5                       | 1,5           | 6,0                       |
|                                                   | SH 16x130             | 130                       | 3,5                       | 2,5           | 8,0                       |
|                                                   | SH 16x130/330         | 130                       | 3,5                       | 2,5           | 8,0                       |
| M12 / M16                                         | SH 20x85              | 85                        | 3,5                       | 2,0           | 6,0                       |
|                                                   | SH 20x130 / SH 20x200 | 130/ 200                  | 3,5                       | 2,5           | 8,0                       |
| Compressive strength $f_b \geq 14 \text{ N/mm}^2$ |                       |                           |                           |               |                           |
| M8                                                | SH 12x80              | 80                        | 1,5                       | 1,2           | 4,0                       |
|                                                   | SH 16x85              | 85                        | 2,5                       | 2,0           | 6,0                       |
|                                                   | SH 16x130             | 130                       | 3,5                       | 2,5           | 6,5                       |
|                                                   | SH 16x130/330         | 130                       | 3,5                       | 2,5           | 6,5                       |
| M10                                               | SH 16x85              | 85                        | 2,5                       | 2,0           | 6,0                       |
|                                                   | SH 16x130             | 130                       | 3,5                       | 2,5           | 9,0                       |
|                                                   | SH 16x130/330         | 130                       | 3,5                       | 2,5           | 9,0                       |
| M12 / M16                                         | SH 20x85              | 85                        | 3,5                       | 2,0           | 6,0                       |
|                                                   | SH 20x130 / SH 20x200 | 130/ 200                  | 3,5                       | 2,5           | 9,0                       |

<sup>1)</sup> For design according TR 054:  $N_{Rk} = N_{Rk,p} = N_{Rk,b}$ ;  $N_{Rk,s}$  according to Table C2 Annex C2; Calculation  $N_{Rk,pb}$  see TR 054

<sup>2)</sup> For  $V_{Rk,s}$  see Annex C 2, Table C2; Calculation of  $V_{Rk,pb}$  and  $V_{Rk,c}$  see TR 054

**Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry**

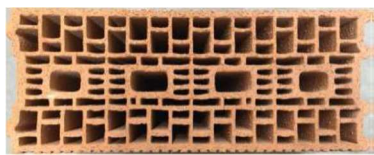
**Performance Clay hollow brick HLz-16DF**

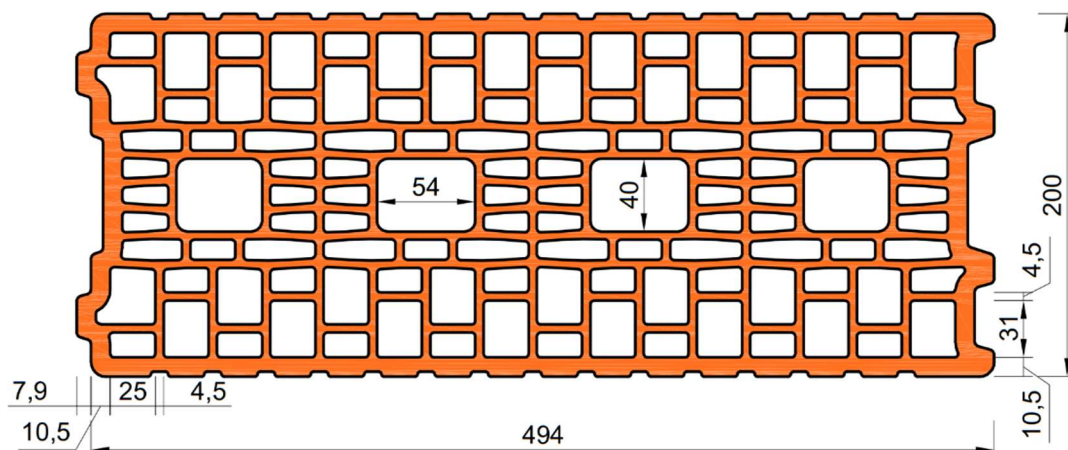
Characteristic values of resistance under tension and shear load

**Annex C 20**

## Brick type: Clay hollow brick Porotherm Homebric

**Table C35: Description**

|                              |                                         |                                                                                     |
|------------------------------|-----------------------------------------|-------------------------------------------------------------------------------------|
| Brick type                   | Clay hollow brick<br>Porotherm Homebric |  |
| Bulk density [kg/dm³]        | 0,68                                    |                                                                                     |
| Compressive strength [N/mm²] | 6, 8 or 10                              |                                                                                     |
| Code                         | EN 771-1                                |                                                                                     |
| Producer (country code)      | e.g. Wienerberger (FR)                  |                                                                                     |
| Brick dimensions [mm]        | 500 x 200 x 299                         |                                                                                     |
| Drilling method              | Rotary drilling                         |                                                                                     |



**Table C36: Installation parameter (Edge and spacing distances)**

| Anchor size | Sleeve        | Embedment depth | Edge distance                      | Spacing                            |                    | Maximum installation torque |
|-------------|---------------|-----------------|------------------------------------|------------------------------------|--------------------|-----------------------------|
|             |               | h <sub>ef</sub> | C <sub>min</sub> = C <sub>cr</sub> | S <sub>cr</sub> = S <sub>min</sub> | S <sub>min</sub> ⊥ | max T <sub>inst</sub>       |
|             |               |                 | [mm]                               |                                    |                    | [Nm]                        |
| M8          | SH 12x80      | 80              | 100                                | 500                                | 299                | 2                           |
| M8 / M10    | SH 16x85      | 85              |                                    |                                    |                    | 6                           |
|             | SH 16x130     | 130             |                                    |                                    |                    |                             |
|             | SH 16x130/330 | 130             |                                    |                                    |                    |                             |
| M12 / M16   | SH 20x85      | 85              | 120                                | 500                                | 299                | 6                           |
|             | SH 20x130     | 130             |                                    |                                    |                    |                             |

**Table C37: Displacement**

| $h_{ef}$ | <b>N</b>                            | $\delta_{N0}$ | $\delta_{N\infty}$ | <b>V</b>                            | $\delta_{V0}$ | $\delta_{V\infty}$ |
|----------|-------------------------------------|---------------|--------------------|-------------------------------------|---------------|--------------------|
| [mm]     | [kN]                                | [mm]          | [mm]               | [kN]                                | [mm]          | [mm]               |
| 80       | $\frac{N_{Rk}}{1,4 \cdot \gamma_M}$ | 0,65          | 1,29               | $\frac{V_{Rk}}{1,4 \cdot \gamma_M}$ | 1,26          | 1,89               |
| 85       |                                     | 0,52          | 1,04               |                                     | 1,89          | 2,84               |
| 130      |                                     | 0,45          | 0,90               |                                     | 1,48          | 2,23               |

Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry

**Performance Clay hollow brick Porotherm Homebric**

Brick description

Installation parameters, Displacements

**Annex C 21**

# Brick type: Clay hollow brick Porotherm Homebric

**Table C38: Characteristic values of resistance under tension and shear loads**

| Anchor size                                       | Sleeve        | Effective anchorage depth | Characteristic resistance         |               |                           |
|---------------------------------------------------|---------------|---------------------------|-----------------------------------|---------------|---------------------------|
|                                                   |               |                           | Use category<br>d/d<br>w/d<br>w/w |               |                           |
|                                                   |               |                           | 40°C / 24°C                       | 80°C / 50°C   | For all temperature range |
|                                                   |               | $h_{ef}$                  | $N_{Rk}^{1)}$                     | $N_{Rk}^{1)}$ | $V_{Rk,b}^{2)}$           |
|                                                   |               | [mm]                      | [kN]                              |               |                           |
| Compressive strength $f_b \geq 6 \text{ N/mm}^2$  |               |                           |                                   |               |                           |
| M8                                                | SH 12x80      | 80                        | 0,9                               | 0,75          | 2,0                       |
|                                                   | SH 16x85      | 85                        | 1,2                               | 0,75          | 2,0                       |
|                                                   | SH 16x130     | 130                       | 1,5                               | 0,9           | 2,5                       |
|                                                   | SH 16x130/330 | 130                       | 1,5                               | 0,9           | 2,5                       |
| M10                                               | SH 16x85      | 85                        | 1,2                               | 0,75          | 2,0                       |
|                                                   | SH 16x130     | 130                       | 1,5                               | 0,9           | 2,5                       |
|                                                   | SH 16x130/330 | 130                       | 1,5                               | 0,9           | 2,5                       |
| M12                                               | SH 20x85      | 85                        | 1,2                               | 0,75          | 3,0                       |
|                                                   | SH 20x130     | 130                       | 1,5                               | 0,9           | 3,0                       |
| M16                                               | SH 20x85      | 85                        | 1,2                               | 0,75          | 3,0                       |
|                                                   | SH 20x130     | 130                       | 1,5                               | 0,9           | 3,0                       |
| Compressive strength $f_b \geq 8 \text{ N/mm}^2$  |               |                           |                                   |               |                           |
| M8                                                | SH 12x80      | 80                        | 1,2                               | 0,9           | 2,5                       |
|                                                   | SH 16x85      | 85                        | 1,2                               | 0,9           | 2,5                       |
|                                                   | SH 16x130     | 130                       | 1,5                               | 1,2           | 3,0                       |
|                                                   | SH 16x130/330 | 130                       | 1,5                               | 1,2           | 3,0                       |
| M10                                               | SH 16x85      | 85                        | 1,2                               | 0,9           | 2,5                       |
|                                                   | SH 16x130     | 130                       | 1,5                               | 1,2           | 3,0                       |
|                                                   | SH 16x130/330 | 130                       | 1,5                               | 1,2           | 3,0                       |
| M12                                               | SH 20x85      | 85                        | 1,2                               | 0,9           | 3,5                       |
|                                                   | SH 20x130     | 130                       | 1,5                               | 1,2           | 3,5                       |
| M16                                               | SH 20x85      | 85                        | 1,2                               | 0,9           | 3,5                       |
|                                                   | SH 20x130     | 130                       | 1,5                               | 1,2           | 3,5                       |
| Compressive strength $f_b \geq 10 \text{ N/mm}^2$ |               |                           |                                   |               |                           |
| M8                                                | SH 12x80      | 80                        | 1,2                               | 0,9           | 3,0                       |
|                                                   | SH 16x85      | 85                        | 1,5                               | 0,9           | 3,0                       |
|                                                   | SH 16x130     | 130                       | 2,0                               | 1,2           | 3,5                       |
|                                                   | SH 16x130/330 | 130                       | 2,0                               | 1,2           | 3,5                       |
| M10                                               | SH 16x85      | 85                        | 1,5                               | 0,9           | 3,0                       |
|                                                   | SH 16x130     | 130                       | 2,0                               | 1,2           | 3,5                       |
|                                                   | SH 16x130/330 | 130                       | 2,0                               | 1,2           | 3,5                       |
| M12                                               | SH 20x85      | 85                        | 1,5                               | 0,9           | 4,0                       |
|                                                   | SH 20x130     | 130                       | 2,0                               | 1,2           | 4,0                       |
| M16                                               | SH 20x85      | 85                        | 1,5                               | 0,9           | 4,0                       |
|                                                   | SH 20x130     | 130                       | 2,0                               | 1,2           | 4,0                       |

<sup>1)</sup> For design according TR 054:  $N_{Rk} = N_{Rk,p} = N_{Rk,b}$ ;  $N_{Rk,s}$  according to Table C2 Annex C2; Calculation  $N_{Rk,pb}$  see TR 054

<sup>2)</sup> For  $V_{Rk,s}$  see Annex C 2, Table C2; Calculation of  $V_{Rk,pb}$  and  $V_{Rk,c}$  see TR 054

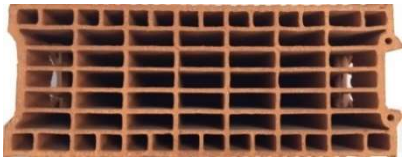
**Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry**

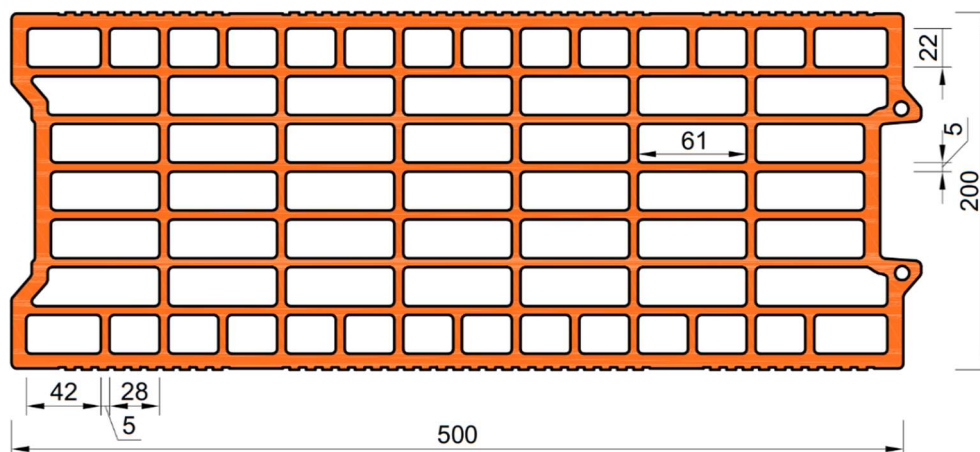
**Performance Clay hollow brick Porotherm Homebric**  
Characteristic values of resistance under tension and shear load

**Annex C 22**

## Brick type: Clay hollow brick BGV Thermo

**Table C39: Description**

|                              |                                 |                                                                                     |
|------------------------------|---------------------------------|-------------------------------------------------------------------------------------|
| Brick type                   | Clay hollow brick<br>BGV Thermo |  |
| Bulk density [kg/dm³]        | 0,62                            |                                                                                     |
| Compressive strength [N/mm²] | 4, 6 or 10                      |                                                                                     |
| Code                         | EN 771-1                        |                                                                                     |
| Producer (country code)      | e.g. Leroux (FR)                |                                                                                     |
| Brick dimensions [mm]        | 500 x 200 x 314                 |                                                                                     |
| Drilling method              | Rotary drilling                 |                                                                                     |



**Table C40: Installation parameter (Edge and spacing distances)**

| Anchor size      | Sleeve        | Embedment depth | Edge distance      | Spacing                      |                 | Maximum installation torque |
|------------------|---------------|-----------------|--------------------|------------------------------|-----------------|-----------------------------|
|                  |               | $h_{ef}$        | $C_{min} = C_{cr}$ | $S_{cr} = S_{min \parallel}$ | $S_{min \perp}$ | $\max T_{inst}$             |
|                  |               |                 |                    | [mm]                         |                 | [Nm]                        |
| <b>M8</b>        | SH 12x80      | 80              | 100                | 500                          | 314             | 2                           |
| <b>M8 / M10</b>  | SH 16x85      | 85              |                    |                              |                 | 4                           |
|                  | SH 16x130     | 130             |                    |                              |                 |                             |
|                  | SH 16x130/330 | 130             |                    |                              |                 |                             |
| <b>M12 / M16</b> | SH 20x85      | 85              | 120                | 500                          | 314             | 4                           |
|                  | SH 20x130     | 130             |                    |                              |                 |                             |

**Table C41: Displacement**

| $h_{ef}$ | <b>N</b>                              | $\delta_{N0}$ | $\delta_{N\infty}$ | <b>V</b>                              | $\delta_{V0}$ | $\delta_{V\infty}$ |
|----------|---------------------------------------|---------------|--------------------|---------------------------------------|---------------|--------------------|
| [mm]     | [kN]                                  | [mm]          | [mm]               | [kN]                                  | [mm]          | [mm]               |
| 80       | $\frac{N_{Rk}}{1,4 \bullet \gamma_M}$ | 0,27          | 0,54               | $\frac{V_{Rk}}{1,4 \bullet \gamma_M}$ | 1,21          | 1,81               |
| 85       |                                       | 0,39          | 0,77               |                                       | 2,00          | 3,01               |
| 130      |                                       | 0,16          | 0,32               |                                       | 1,60          | 2,39               |

Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry

**Performance Clay hollow brick BGV Thermo**

Brick description

Installation parameters, Displacements

**Annex C 23**

# Brick type: Clay hollow brick BGV Thermo

**Table C42: Characteristic values of resistance under tension and shear loads**

| Anchor size                                       | Sleeve        | Effective anchorage depth | Characteristic resistance         |               |                           |
|---------------------------------------------------|---------------|---------------------------|-----------------------------------|---------------|---------------------------|
|                                                   |               |                           | Use category<br>d/d<br>w/d<br>w/w |               |                           |
|                                                   |               |                           | 40°C / 24°C                       | 80°C / 50°C   | For all temperature range |
|                                                   |               | $h_{ef}$                  | $N_{Rk}^{1)}$                     | $N_{Rk}^{1)}$ | $V_{Rk,b}^{2)}$           |
|                                                   |               | [mm]                      | [kN]                              |               |                           |
| Compressive strength $f_b \geq 4 \text{ N/mm}^2$  |               |                           |                                   |               |                           |
| M8                                                | SH 12x80      | 80                        | 0,5                               | 0,4           | 2,0                       |
|                                                   | SH 16x85      | 85                        | 0,75                              | 0,5           | 2,0                       |
|                                                   | SH 16x130     | 130                       | 0,9                               | 0,75          | 2,5                       |
|                                                   | SH 16x130/330 | 130                       | 0,9                               | 0,75          | 2,5                       |
| M10                                               | SH 16x85      | 85                        | 0,75                              | 0,5           | 2,0                       |
|                                                   | SH 16x130     | 130                       | 1,2                               | 0,75          | 2,5                       |
|                                                   | SH 16x130/330 | 130                       | 1,2                               | 0,75          | 2,5                       |
| M12                                               | SH 20x85      | 85                        | 0,75                              | 0,5           | 2,0                       |
|                                                   | SH 20x130     | 130                       | 1,2                               | 0,75          | 2,5                       |
| M16                                               | SH 20x85      | 85                        | 0,9                               | 0,6           | 2,0                       |
|                                                   | SH 20x130     | 130                       | 1,2                               | 0,75          | 2,5                       |
| Compressive strength $f_b \geq 6 \text{ N/mm}^2$  |               |                           |                                   |               |                           |
| M8                                                | SH 12x80      | 80                        | 0,6                               | 0,5           | 2,0                       |
|                                                   | SH 16x85      | 85                        | 0,9                               | 0,6           | 2,5                       |
|                                                   | SH 16x130     | 130                       | 1,2                               | 0,9           | 3,0                       |
|                                                   | SH 16x130/330 | 130                       | 1,2                               | 0,9           | 3,0                       |
| M10                                               | SH 16x85      | 85                        | 0,9                               | 0,6           | 2,5                       |
|                                                   | SH 16x130     | 130                       | 1,5                               | 0,9           | 3,0                       |
|                                                   | SH 16x130/330 | 130                       | 1,5                               | 0,9           | 3,0                       |
| M12                                               | SH 20x85      | 85                        | 0,9                               | 0,6           | 3,0                       |
|                                                   | SH 20x130     | 130                       | 1,5                               | 0,9           | 3,0                       |
| M16                                               | SH 20x85      | 85                        | 1,2                               | 0,75          | 3,0                       |
|                                                   | SH 20x130     | 130                       | 1,5                               | 0,9           | 3,0                       |
| Compressive strength $f_b \geq 10 \text{ N/mm}^2$ |               |                           |                                   |               |                           |
| M8                                                | SH 12x80      | 80                        | 0,9                               | 0,6           | 3,0                       |
|                                                   | SH 16x85      | 85                        | 1,2                               | 0,9           | 3,5                       |
|                                                   | SH 16x130     | 130                       | 1,5                               | 1,2           | 4,0                       |
|                                                   | SH 16x130/330 | 130                       | 1,5                               | 1,2           | 4,0                       |
| M10                                               | SH 16x85      | 85                        | 1,2                               | 0,9           | 3,5                       |
|                                                   | SH 16x130     | 130                       | 1,5                               | 1,2           | 4,0                       |
|                                                   | SH 16x130/330 | 130                       | 1,5                               | 1,2           | 4,0                       |
| M12                                               | SH 20x85      | 85                        | 1,2                               | 0,75          | 3,5                       |
|                                                   | SH 20x130     | 130                       | 1,5                               | 1,2           | 4,0                       |
| M16                                               | SH 20x85      | 85                        | 1,5                               | 0,9           | 3,5                       |
|                                                   | SH 20x130     | 130                       | 1,5                               | 1,2           | 4,0                       |

<sup>1)</sup> For design according TR 054:  $N_{Rk} = N_{Rk,p} = N_{Rk,b}$ ;  $N_{Rk,s}$  according to Table C2 Annex C2; Calculation  $N_{Rk,pb}$  see TR 054

<sup>2)</sup> For  $V_{Rk,s}$  see Annex C 2, Table C2; Calculation of  $V_{Rk,pb}$  and  $V_{Rk,c}$  see TR 054

**Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry**

**Performance Clay hollow brick BGV Thermo**

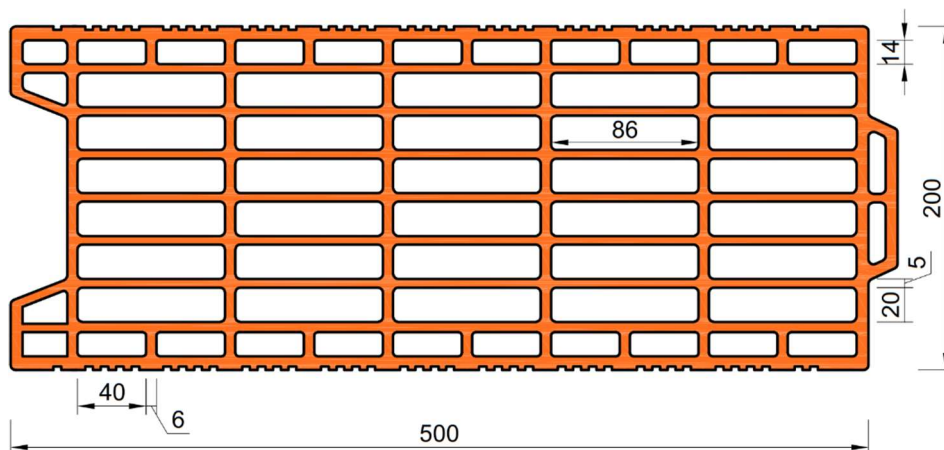
Characteristic values of resistance under tension and shear load

**Annex C 24**

## Brick type: Clay hollow brick Calibric Th

**Table C43: Description**

|                              |                                  |                                                                                     |
|------------------------------|----------------------------------|-------------------------------------------------------------------------------------|
| Brick type                   | Clay hollow brick<br>Calibric Th |  |
| Bulk density [kg/dm³]        | 0,62                             |                                                                                     |
| Compressive strength [N/mm²] | 6, 9 or 12                       |                                                                                     |
| Code                         | EN 771-1                         |                                                                                     |
| Producer (country code)      | e.g. Terreal (FR)                |                                                                                     |
| Brick dimensions [mm]        | 500 x 200 x 314                  |                                                                                     |
| Drilling method              | Rotary drilling                  |                                                                                     |



**Table C44: Installation parameter (Edge and spacing distances)**

| Anchor size      | Sleeve        | Embedment depth | Edge distance      | Spacing                      |                 | Maximum installation torque |
|------------------|---------------|-----------------|--------------------|------------------------------|-----------------|-----------------------------|
|                  |               | $h_{ef}$        | $C_{min} = C_{cr}$ | $S_{cr} = S_{min \parallel}$ | $S_{min \perp}$ | $\max T_{inst}$             |
|                  |               |                 |                    | [mm]                         |                 | [Nm]                        |
| <b>M8</b>        | SH 12x80      | 80              | 100                | 500                          | 314             | 2                           |
| <b>M8 / M10</b>  | SH 16x85      | 85              |                    |                              |                 |                             |
|                  | SH 16x130     | 130             |                    |                              |                 |                             |
|                  | SH 16x130/330 | 130             | 120                | 500                          | 314             | 2                           |
| <b>M12 / M16</b> | SH 20x85      | 85              |                    |                              |                 |                             |
|                  | SH 20x130     | 130             |                    |                              |                 |                             |

**Table C45: Displacement**

| $h_{ef}$ | <b>N</b>                            | $\delta_{N0}$ | $\delta_{N\infty}$ | <b>V</b>                            | $\delta_{V0}$ | $\delta_{V\infty}$ |
|----------|-------------------------------------|---------------|--------------------|-------------------------------------|---------------|--------------------|
| [mm]     | [kN]                                | [mm]          | [mm]               | [kN]                                | [mm]          | [mm]               |
| 80       | $\frac{N_{Rk}}{1,4 \cdot \gamma_M}$ | 0,48          | 0,96               | $\frac{V_{Rk}}{1,4 \cdot \gamma_M}$ | 1,18          | 1,78               |
| 85       |                                     | 0,49          | 0,98               |                                     | 2,20          | 3,30               |
| 130      |                                     | 0,37          | 0,74               |                                     | 2,31          | 3,46               |

Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry

**Performance Clay hollow brick Calibric Th**

Brick description

Installation parameters, Displacements

**Annex C 25**

# Brick type: Clay hollow brick Calibric Th

**Table C46: Characteristic values of resistance under tension and shear loads**

| Anchor size                                       | Sleeve        | Effective anchorage depth | Characteristic resistance         |               |                           |
|---------------------------------------------------|---------------|---------------------------|-----------------------------------|---------------|---------------------------|
|                                                   |               |                           | Use category<br>d/d<br>w/d<br>w/w |               |                           |
|                                                   |               |                           | 40°C / 24°C                       | 80°C / 50°C   | For all temperature range |
|                                                   |               | $h_{ef}$                  | $N_{Rk}^{1)}$                     | $N_{Rk}^{1)}$ | $V_{Rk,b}^{2)}$           |
|                                                   |               | [mm]                      | [kN]                              |               |                           |
| Compressive strength $f_b \geq 6 \text{ N/mm}^2$  |               |                           |                                   |               |                           |
| M8                                                | SH 12x80      | 80                        | 0,75                              | 0,5           | 2,5                       |
|                                                   | SH 16x85      | 85                        | 0,75                              | 0,5           | 3,5                       |
|                                                   | SH 16x130     | 130                       | 0,9                               | 0,6           | 3,5                       |
|                                                   | SH 16x130/330 | 130                       | 0,9                               | 0,6           | 3,5                       |
| M10                                               | SH 16x85      | 85                        | 0,75                              | 0,5           | 3,5                       |
|                                                   | SH 16x130     | 130                       | 0,9                               | 0,6           | 3,5                       |
|                                                   | SH 16x130/330 | 130                       | 0,9                               | 0,6           | 3,5                       |
| M12                                               | SH 20x85      | 85                        | 0,75                              | 0,5           | 6,0                       |
|                                                   | SH 20x130     | 130                       | 0,9                               | 0,6           | 6,0                       |
| M16                                               | SH 20x85      | 85                        | 1,2                               | 0,75          | 6,0                       |
|                                                   | SH 20x130     | 130                       | 1,2                               | 0,75          | 6,0                       |
| Compressive strength $f_b \geq 9 \text{ N/mm}^2$  |               |                           |                                   |               |                           |
| M8                                                | SH 12x80      | 80                        | 0,9                               | 0,6           | 3,5                       |
|                                                   | SH 16x85      | 85                        | 0,9                               | 0,6           | 4,5                       |
|                                                   | SH 16x130     | 130                       | 1,2                               | 0,75          | 4,5                       |
|                                                   | SH 16x130/330 | 130                       | 1,2                               | 0,75          | 4,5                       |
| M10                                               | SH 16x85      | 85                        | 0,9                               | 0,6           | 4,5                       |
|                                                   | SH 16x130     | 130                       | 1,2                               | 0,9           | 4,5                       |
|                                                   | SH 16x130/330 | 130                       | 1,2                               | 0,9           | 4,5                       |
| M12                                               | SH 20x85      | 85                        | 0,9                               | 0,6           | 7,5                       |
|                                                   | SH 20x130     | 130                       | 1,2                               | 0,9           | 7,5                       |
| M16                                               | SH 20x85      | 85                        | 1,5                               | 0,9           | 7,5                       |
|                                                   | SH 20x130     | 130                       | 1,5                               | 0,9           | 7,5                       |
| Compressive strength $f_b \geq 12 \text{ N/mm}^2$ |               |                           |                                   |               |                           |
| M8                                                | SH 12x80      | 80                        | 0,9                               | 0,75          | 4,0                       |
|                                                   | SH 16x85      | 85                        | 0,9                               | 0,75          | 5,5                       |
|                                                   | SH 16x130     | 130                       | 1,2                               | 0,9           | 5,5                       |
|                                                   | SH 16x130/330 | 130                       | 1,2                               | 0,9           | 5,5                       |
| M10                                               | SH 16x85      | 85                        | 0,9                               | 0,75          | 5,5                       |
|                                                   | SH 16x130     | 130                       | 1,5                               | 0,9           | 5,5                       |
|                                                   | SH 16x130/330 | 130                       | 1,5                               | 0,9           | 5,5                       |
| M12                                               | SH 20x85      | 85                        | 0,9                               | 0,75          | 8,5                       |
|                                                   | SH 20x130     | 130                       | 1,5                               | 0,9           | 8,5                       |
| M16                                               | SH 20x85      | 85                        | 1,5                               | 1,2           | 8,5                       |
|                                                   | SH 20x130     | 130                       | 1,5                               | 1,2           | 8,5                       |

<sup>1)</sup> For design according TR 054:  $N_{Rk} = N_{Rk,p} = N_{Rk,b}$ ;  $N_{Rk,s}$  according to Table C2 Annex C2; Calculation  $N_{Rk,pb}$  see TR 054

<sup>2)</sup> For  $V_{Rk,s}$  see Annex C 2, Table C2; Calculation of  $V_{Rk,pb}$  and  $V_{Rk,c}$  see TR 054

**Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry**

**Performance Clay hollow brick Calibric Th**

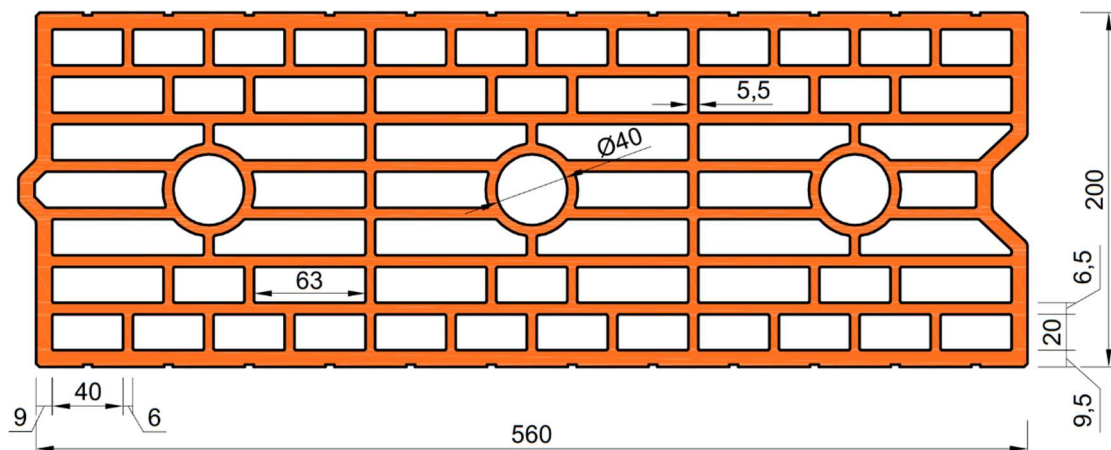
Characteristic values of resistance under tension and shear load

**Annex C 26**

## Brick type: Clay hollow brick Urbanbric

**Table C47: Description**

|                              |                             |                                                                                     |
|------------------------------|-----------------------------|-------------------------------------------------------------------------------------|
| Brick type                   | Clay hollow brick Urbanbric |  |
| Bulk density [kg/dm³]        | 0,74                        |                                                                                     |
| Compressive strength [N/mm²] | 6 or 9                      |                                                                                     |
| Code                         | EN 771-1                    |                                                                                     |
| Producer (country code)      | e.g. Imerys (FR)            |                                                                                     |
| Brick dimensions [mm]        | 560 x 200 x 274             |                                                                                     |
| Drilling method              | Rotary drilling             |                                                                                     |



**Table C48: Installation parameter (Edge and spacing distances)**

| Anchor size      | Sleeve        | Embedment depth | Edge distance      | Spacing                      |                 | Maximum installation torque |
|------------------|---------------|-----------------|--------------------|------------------------------|-----------------|-----------------------------|
|                  |               | $h_{ef}$        | $C_{min} = C_{cr}$ | $S_{cr} = S_{min \parallel}$ | $S_{min \perp}$ | $\max T_{inst}$             |
|                  |               | [mm]            |                    |                              |                 | [Nm]                        |
| <b>M8</b>        | SH 12x80      | 80              | 100                | 560                          | 274             | 2                           |
| <b>M8 / M10</b>  | SH 16x85      | 85              |                    |                              |                 |                             |
|                  | SH 16x130     | 130             |                    |                              |                 |                             |
|                  | SH 16x130/330 | 130             |                    |                              |                 |                             |
| <b>M12 / M16</b> | SH 20x85      | 85              | 120                | 560                          | 274             | 2                           |
|                  | SH 20x130     | 130             |                    |                              |                 |                             |

**Table C49: Displacement**

| $h_{ef}$ | <b>N</b>                            | $\delta_{N0}$ | $\delta_{N\infty}$ | <b>V</b>                            | $\delta_{V0}$ | $\delta_{V\infty}$ |
|----------|-------------------------------------|---------------|--------------------|-------------------------------------|---------------|--------------------|
| [mm]     | [kN]                                | [mm]          | [mm]               | [kN]                                | [mm]          | [mm]               |
| 80       | $\frac{N_{Rk}}{1,4 \cdot \gamma_M}$ | 0,34          | 0,67               | $\frac{V_{Rk}}{1,4 \cdot \gamma_M}$ | 0,71          | 1,06               |
| 85       |                                     | 0,52          | 1,04               |                                     | 1,37          | 2,06               |
| 130      |                                     | 0,62          | 1,24               |                                     | 1,62          | 2,44               |

Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry

**Performance Clay hollow brick Urbanbric**

Brick description

Installation parameters, Displacements

**Annex C 27**

# Brick type: Clay hollow brick Urbanbric

**Table C50: Characteristic values of resistance under tension and shear loads**

| Anchor size                                               | Sleeve        | Effective anchorage depth | Characteristic resistance         |                               |                                 |
|-----------------------------------------------------------|---------------|---------------------------|-----------------------------------|-------------------------------|---------------------------------|
|                                                           |               |                           | Use category<br>d/d<br>w/d<br>w/w |                               |                                 |
|                                                           |               |                           | 40°C / 24°C                       | 80°C / 50°C                   | For all temperature range       |
|                                                           |               | h <sub>ef</sub>           | N <sub>Rk</sub> <sup>1)</sup>     | N <sub>Rk</sub> <sup>1)</sup> | V <sub>Rk,b</sub> <sup>2)</sup> |
|                                                           |               | [mm]                      | [kN]                              |                               |                                 |
| Compressive strength f <sub>b</sub> ≥ 6 N/mm <sup>2</sup> |               |                           |                                   |                               |                                 |
| M8                                                        | SH 12x80      | 80                        | 0,9                               | 0,75                          | 3,0                             |
| M8 / M10                                                  | SH 16x85      | 85                        | 1,2                               | 0,75                          | 3,5                             |
|                                                           | SH 16x130     | 130                       | 1,5                               | 1,2                           | 3,5                             |
|                                                           | SH 16x130/330 | 130                       | 1,5                               | 1,2                           | 3,5                             |
| M12 / M16                                                 | SH 20x85      | 85                        | 1,2                               | 0,75                          | 4,0                             |
|                                                           | SH 20x130     | 130                       | 1,5                               | 1,2                           | 4,0                             |
| Compressive strength f <sub>b</sub> ≥ 9 N/mm <sup>2</sup> |               |                           |                                   |                               |                                 |
| M8                                                        | SH 12x80      | 80                        | 1,2                               | 0,9                           | 3,5                             |
| M8 / M10                                                  | SH 16x85      | 85                        | 1,5                               | 0,9                           | 4,0                             |
|                                                           | SH 16x130     | 130                       | 2,0                               | 1,5                           | 4,5                             |
|                                                           | SH 16x130/330 | 130                       | 2,0                               | 1,5                           | 4,5                             |
| M12 / M16                                                 | SH 20x85      | 85                        | 1,5                               | 0,9                           | 5,0                             |
|                                                           | SH 20x130     | 130                       | 2,0                               | 1,5                           | 5,0                             |

<sup>1)</sup> For design according TR 054:  $N_{Rk} = N_{Rk,p} = N_{Rk,b}$ ;  $N_{Rk,s}$  according to Table C2 Annex C2; Calculation  $N_{Rk,pb}$  see TR 054

<sup>2)</sup> For  $V_{Rk,s}$  see Annex C 2, Table C2; Calculation of  $V_{Rk,pb}$  and  $V_{Rk,c}$  see TR 054

**Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry**

**Performance Clay hollow brick Urbanbric**

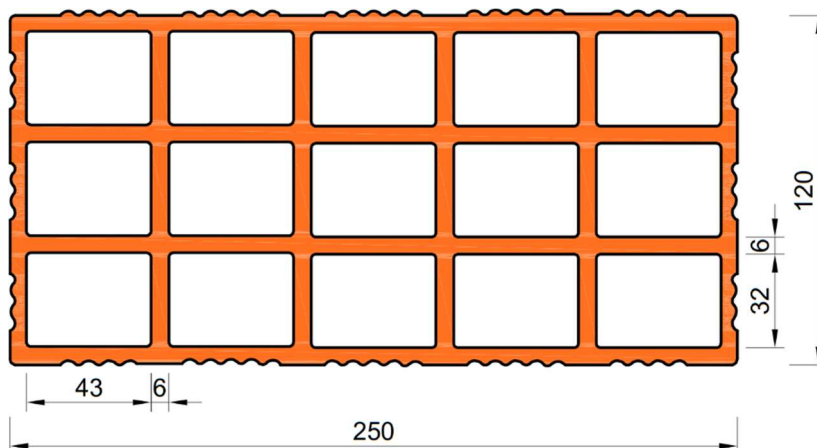
Characteristic values of resistance under tension and shear load

**Annex C 28**

## Brick type: Clay hollow brick Blocchi Leggeri

**Table C51: Description**

|                              |                                      |                                                                                     |
|------------------------------|--------------------------------------|-------------------------------------------------------------------------------------|
| Brick type                   | Clay hollow brick<br>Blocchi Leggeri |  |
| Bulk density [kg/dm³]        | 0,55                                 |                                                                                     |
| Compressive strength [N/mm²] | 4, 6 or 8                            |                                                                                     |
| Code                         | EN 771-1                             |                                                                                     |
| Producer (country code)      | e.g. Wienerberger (IT)               |                                                                                     |
| Brick dimensions [mm]        | 250 x 120 x 250                      |                                                                                     |
| Drilling method              | Rotary drilling                      |                                                                                     |



**Table C52: Installation parameter (Edge and spacing distances)**

| Anchor size      | Sleeve        | Embedment depth | Edge distance      | Spacing                      |                 | Maximum installation torque |
|------------------|---------------|-----------------|--------------------|------------------------------|-----------------|-----------------------------|
|                  |               |                 |                    | $s_{cr} = s_{min \parallel}$ | $s_{min \perp}$ |                             |
|                  |               | $h_{ef}$        | $c_{min} = c_{cr}$ | [mm]                         |                 | $\max T_{inst}$<br>[Nm]     |
| <b>M8</b>        | SH 12x80      | 80              | 100                | 250                          | 250             | 4                           |
| <b>M8 / M10</b>  | SH 16x85      | 85              |                    |                              |                 |                             |
|                  | SH 16x130     | 130             |                    |                              |                 |                             |
|                  | SH 16x130/330 | 130             |                    |                              |                 |                             |
| <b>M12 / M16</b> | SH 20x85      | 85              | 120                | 250                          | 250             | 4                           |
|                  | SH 20x130     | 130             |                    |                              |                 |                             |
|                  | SH 20x200     | 200             |                    |                              |                 |                             |

**Table C53: Displacement**

| $h_{ef}$  | <b>N</b>               | $\delta_{N0}$ | $\delta_{N\infty}$ | <b>V</b>               | $\delta_{V0}$ | $\delta_{V\infty}$ |
|-----------|------------------------|---------------|--------------------|------------------------|---------------|--------------------|
| [mm]      | [kN]                   | [mm]          | [mm]               | [kN]                   | [mm]          | [mm]               |
| 80        | $N_{Rk}$               | 0,32          | 0,64               | $V_{Rk}$               | 1,16          | 1,74               |
| 85        |                        | 0,26          | 0,53               |                        | 2,52          | 3,78               |
| 130 ; 200 | $1,4 \bullet \gamma_M$ | 0,32          | 0,64               | $1,4 \bullet \gamma_M$ | 2,52          | 3,78               |

Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry

Performance Clay hollow brick Blocchi Leggeri

Brick description

Installation parameters, Displacements

**Annex C 29**

# Brick type: Clay hollow brick Blocchi Leggeri

**Table C54: Characteristic values of resistance under tension and shear loads**

| Anchor size                                               | Sleeve        | Effective anchorage depth | Characteristic resistance         |                               |                                 |
|-----------------------------------------------------------|---------------|---------------------------|-----------------------------------|-------------------------------|---------------------------------|
|                                                           |               |                           | Use category<br>d/d<br>w/d<br>w/w |                               |                                 |
|                                                           |               |                           | 40°C / 24°C                       | 80°C / 50°C                   | For all temperature range       |
|                                                           |               | h <sub>ef</sub>           | N <sub>RK</sub> <sup>1)</sup>     | N <sub>RK</sub> <sup>1)</sup> | V <sub>RK,b</sub> <sup>2)</sup> |
|                                                           |               | [mm]                      | [kN]                              |                               |                                 |
| Compressive strength f <sub>b</sub> ≥ 4 N/mm <sup>2</sup> |               |                           |                                   |                               |                                 |
| M8                                                        | SH 12x80      | 80                        | 0,4                               | 0,3                           | 2,0                             |
| M8 / M10                                                  | SH 16x85      | 85                        | 0,4                               | 0,3                           | 2,0                             |
|                                                           | SH 16x130     | 130                       | 0,5                               | 0,3                           | 2,0                             |
|                                                           | SH 16x130/330 | 130                       | 0,5                               | 0,3                           | 2,0                             |
| M12 / M16                                                 | SH 20x85      | 85                        | 0,4                               | 0,3                           | 2,0                             |
|                                                           | SH 20x130     | 130                       | 0,5                               | 0,3                           | 2,0                             |
|                                                           | SH 20x200     | 200                       | 0,5                               | 0,3                           | 2,0                             |
| Compressive strength f <sub>b</sub> ≥ 6 N/mm <sup>2</sup> |               |                           |                                   |                               |                                 |
| M8                                                        | SH 12x80      | 80                        | 0,5                               | 0,3                           | 2,0                             |
| M8 / M10                                                  | SH 16x85      | 85                        | 0,5                               | 0,3                           | 2,0                             |
|                                                           | SH 16x130     | 130                       | 0,6                               | 0,4                           | 2,0                             |
|                                                           | SH 16x130/330 | 130                       | 0,6                               | 0,4                           | 2,0                             |
| M12 / M16                                                 | SH 20x85      | 85                        | 0,5                               | 0,3                           | 2,5                             |
|                                                           | SH 20x130     | 130                       | 0,6                               | 0,4                           | 2,5                             |
|                                                           | SH 20x200     | 200                       | 0,6                               | 0,4                           | 2,5                             |
| Compressive strength f <sub>b</sub> ≥ 8 N/mm <sup>2</sup> |               |                           |                                   |                               |                                 |
| M8                                                        | SH 12x80      | 80                        | 0,6                               | 0,4                           | 2,5                             |
| M8 / M10                                                  | SH 16x85      | 85                        | 0,6                               | 0,4                           | 2,5                             |
|                                                           | SH 16x130     | 130                       | 0,6                               | 0,5                           | 2,5                             |
|                                                           | SH 16x130/330 | 130                       | 0,6                               | 0,5                           | 2,5                             |
| M12 / M16                                                 | SH 20x85      | 85                        | 0,6                               | 0,4                           | 3,0                             |
|                                                           | SH 20x130     | 130                       | 0,6                               | 0,5                           | 3,0                             |
|                                                           | SH 20x200     | 200                       | 0,6                               | 0,5                           | 3,0                             |

<sup>1)</sup> For design according TR 054:  $N_{Rk} = N_{Rk,p} = N_{Rk,b}$ ;  $N_{Rk,s}$  according to Table C2 Annex C2; Calculation  $N_{Rk,pb}$  see TR 054

<sup>2)</sup> For  $V_{Rk,s}$  see Annex C 2, Table C2; Calculation of  $V_{Rk,pb}$  and  $V_{Rk,c}$  see TR 054

**Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry**

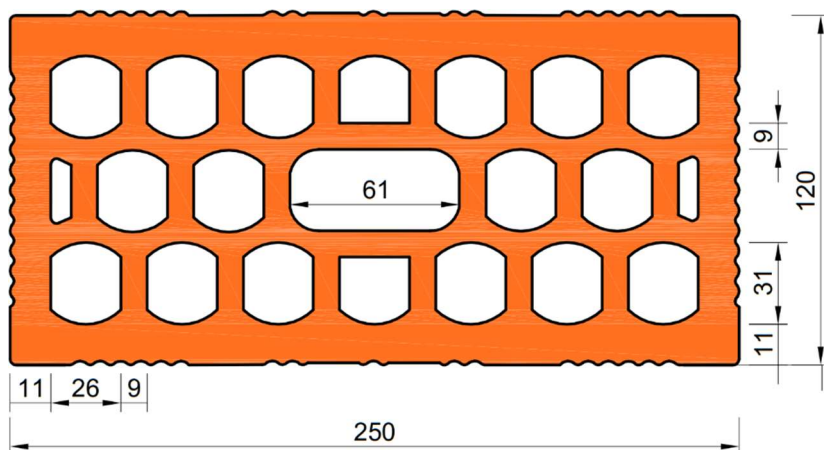
**Performance Clay hollow brick Blocchi Leggeri**  
Characteristic values of resistance under tension and shear load

**Annex C 30**

## Brick type: Clay hollow brick Doppio Uni

**Table C55: Description**

|                              |                              |                                                                                     |
|------------------------------|------------------------------|-------------------------------------------------------------------------------------|
| Brick type                   | Clay hollow brick Doppio Uni |  |
| Bulk density [kg/dm³]        | 0,92                         |                                                                                     |
| Compressive strength [N/mm²] | 10, 16, 20 or 28             |                                                                                     |
| Code                         | EN 771-1                     |                                                                                     |
| Producer (country code)      | e.g. Wienerberger (IT)       |                                                                                     |
| Brick dimensions [mm]        | 250 x 120 x 120              |                                                                                     |
| Drilling method              | Rotary drilling              |                                                                                     |



**Table C56: Installation parameter (Edge and spacing distances)**

| Anchor size | Sleeve        | Embedment depth | Edge distance                      | Spacing                            |                    | Maximum installation torque |
|-------------|---------------|-----------------|------------------------------------|------------------------------------|--------------------|-----------------------------|
|             |               | h <sub>ef</sub> | C <sub>min</sub> = C <sub>Cr</sub> | S <sub>Cr</sub> = S <sub>min</sub> | S <sub>min</sub> ⊥ | max T <sub>inst</sub>       |
|             |               | [mm]            |                                    |                                    |                    | [Nm]                        |
| M8          | SH 12x80      | 80              | 100                                | 250                                | 120                | 4                           |
| M8 / M10    | SH 16x85      | 85              |                                    |                                    |                    |                             |
|             | SH 16x130     | 130             |                                    |                                    |                    |                             |
|             | SH 16x130/330 | 130             |                                    |                                    |                    |                             |
| M12 / M16   | SH 20x85      | 85              | 120                                |                                    |                    |                             |
|             | SH 20x130     | 130             |                                    |                                    |                    |                             |
|             | SH 20x200     | 200             |                                    |                                    |                    |                             |

**Table C57: Displacement**

| $h_{ef}$  | <b>N</b>                            | $\delta_{N0}$ | $\delta_{N\infty}$ | <b>V</b>                            | $\delta_{V0}$ | $\delta_{V\infty}$ |
|-----------|-------------------------------------|---------------|--------------------|-------------------------------------|---------------|--------------------|
| [mm]      | [kN]                                | [mm]          | [mm]               | [kN]                                | [mm]          | [mm]               |
| 80        | $\frac{N_{Rk}}{1,4 \cdot \gamma_M}$ | 0,54          | 1,08               | $\frac{V_{Rk}}{1,4 \cdot \gamma_M}$ | 1,63          | 2,45               |
| 85        |                                     | 0,17          | 0,34               |                                     | 1,75          | 2,63               |
| 130 ; 200 |                                     | 0,54          | 1,08               |                                     | 1,75          | 2,63               |

Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry

**Performance Clay hollow brick Doppio Uni**

Brick description

Installation parameters, Displacements

**Annex C 31**

# Brick type: Clay hollow brick Doppio Uni

**Table C58: Characteristic values of resistance under tension and shear loads**

| Anchor size                                       | Sleeve        | Effective anchorage depth | Characteristic resistance |                           |                 |
|---------------------------------------------------|---------------|---------------------------|---------------------------|---------------------------|-----------------|
|                                                   |               |                           | Use category              |                           |                 |
|                                                   |               |                           | d/d                       | w/d                       | w/w             |
|                                                   |               | 40°C / 24°C               | 80°C / 50°C               | For all temperature range |                 |
|                                                   |               | $h_{ef}$                  | $N_{Rk}^{1)}$             | $N_{Rk}^{1)}$             | $V_{Rk,b}^{2)}$ |
| [mm]                                              | [kN]          |                           |                           |                           |                 |
| Compressive strength $f_b \geq 10 \text{ N/mm}^2$ |               |                           |                           |                           |                 |
| M8                                                | SH 12x80      | 80                        | 0,9                       | 0,6                       | 2,0             |
| M8 / M10                                          | SH 16x85      | 85                        | 0,9                       | 0,6                       | 2,0             |
|                                                   | SH 16x130     | 130                       | 0,9                       | 0,6                       | 2,0             |
|                                                   | SH 16x130/330 | 130                       | 0,9                       | 0,6                       | 2,0             |
| M12 / M16                                         | SH 20x85      | 85                        | 1,2                       | 0,75                      | 2,0             |
|                                                   | SH 20x130     | 130                       | 1,2                       | 0,75                      | 2,0             |
|                                                   | SH 20x200     | 200                       | 1,2                       | 0,75                      | 2,0             |
| Compressive strength $f_b \geq 16 \text{ N/mm}^2$ |               |                           |                           |                           |                 |
| M8                                                | SH 12x80      | 80                        | 0,9                       | 0,75                      | 2,5             |
| M8 / M10                                          | SH 16x85      | 85                        | 1,2                       | 0,9                       | 2,5             |
|                                                   | SH 16x130     | 130                       | 1,2                       | 0,9                       | 2,5             |
|                                                   | SH 16x130/330 | 130                       | 1,2                       | 0,9                       | 2,5             |
| M12 / M16                                         | SH 20x85      | 85                        | 1,5                       | 0,9                       | 2,5             |
|                                                   | SH 20x130     | 130                       | 1,5                       | 0,9                       | 2,5             |
|                                                   | SH 20x200     | 200                       | 1,5                       | 0,9                       | 2,5             |
| Compressive strength $f_b \geq 20 \text{ N/mm}^2$ |               |                           |                           |                           |                 |
| M8                                                | SH 12x80      | 80                        | 1,2                       | 0,75                      | 3,0             |
| M8 / M10                                          | SH 16x85      | 85                        | 1,2                       | 0,9                       | 3,0             |
|                                                   | SH 16x130     | 130                       | 1,5                       | 0,9                       | 3,0             |
|                                                   | SH 16x130/330 | 130                       | 1,5                       | 0,9                       | 3,0             |
| M12 / M16                                         | SH 20x85      | 85                        | 1,5                       | 0,9                       | 3,0             |
|                                                   | SH 20x130     | 130                       | 1,5                       | 0,9                       | 3,0             |
|                                                   | SH 20x200     | 200                       | 1,5                       | 0,9                       | 3,0             |
| Compressive strength $f_b \geq 28 \text{ N/mm}^2$ |               |                           |                           |                           |                 |
| M8                                                | SH 12x80      | 80                        | 1,5                       | 0,9                       | 3,5             |
| M8 / M10                                          | SH 16x85      | 85                        | 1,5                       | 1,2                       | 3,5             |
|                                                   | SH 16x130     | 130                       | 1,5                       | 1,2                       | 3,5             |
|                                                   | SH 16x130/330 | 130                       | 1,5                       | 1,2                       | 3,5             |
| M12 / M16                                         | SH 20x85      | 85                        | 2,0                       | 1,2                       | 3,5             |
|                                                   | SH 20x130     | 130                       | 2,0                       | 1,2                       | 3,5             |
|                                                   | SH 20x200     | 200                       | 2,0                       | 1,2                       | 3,5             |

<sup>1)</sup> For design according TR 054:  $N_{Rk} = N_{Rk,p} = N_{Rk,b}$ ;  $N_{Rk,s}$  according to Table C2 Annex C2; Calculation  $N_{Rk,pb}$  see TR 054

<sup>2)</sup> For  $V_{Rk,s}$  see Annex C 2, Table C2; Calculation of  $V_{Rk,pb}$  and  $V_{Rk,c}$  see TR 054

**Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry**

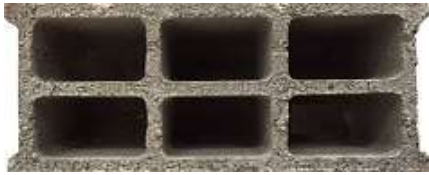
**Performance Clay hollow brick Doppio Uni**

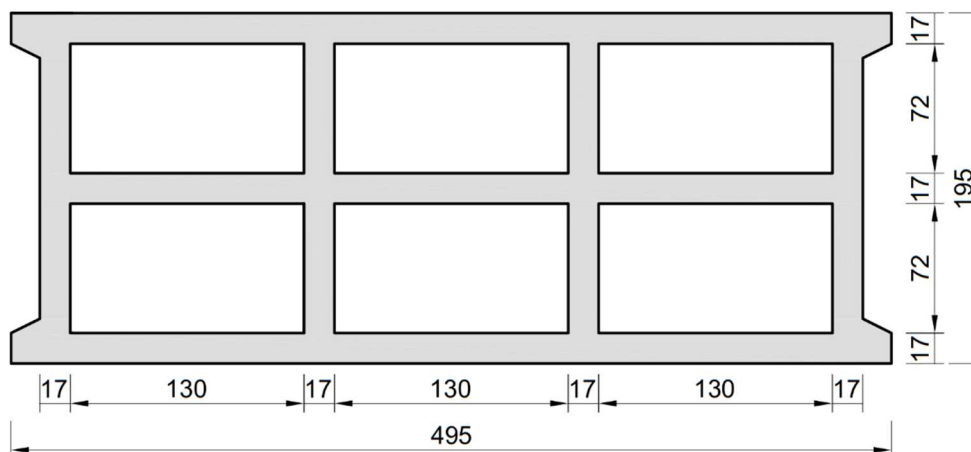
Characteristic values of resistance under tension and shear load

**Annex C 32**

## Brick type: Hollow Light weight concrete Bloc creux B40

**Table C59: Description**

|                              |                                             |                                                                                     |
|------------------------------|---------------------------------------------|-------------------------------------------------------------------------------------|
| Brick type                   | Hollow light weight concrete Bloc creux B40 |  |
| Bulk density [kg/dm³]        | 0,8                                         |                                                                                     |
| Compressive strength [N/mm²] | 4                                           |                                                                                     |
| Code                         | EN 771-3                                    |                                                                                     |
| Producer (country code)      | e.g. Sepa (FR)                              |                                                                                     |
| Brick dimensions [mm]        | 494 x 200 x 190                             |                                                                                     |
| Drilling method              | Rotary drilling                             |                                                                                     |



**Table C60: Installation parameter (Edge and spacing distances)**

| Anchor size      | Sleeve        | Embedment depth | Edge distance      | Spacing                      |                 | Maximum installation torque |
|------------------|---------------|-----------------|--------------------|------------------------------|-----------------|-----------------------------|
|                  |               | $h_{ef}$        | $C_{min} = C_{cr}$ | $S_{cr} = S_{min \parallel}$ | $S_{min \perp}$ | $\max T_{inst}$             |
|                  |               | [mm]            |                    |                              |                 | [Nm]                        |
| <b>M8</b>        | SH 12x80      | 80              | 100                | 494                          | 190             | 2                           |
| <b>M8 / M10</b>  | SH 16x85      | 85              |                    |                              |                 |                             |
|                  | SH 16x130     | 130             |                    |                              |                 |                             |
|                  | SH 16x130/330 | 130             |                    |                              |                 |                             |
| <b>M12 / M16</b> | SH 20x85      | 85              | 120                | 494                          | 190             | 2                           |
|                  | SH 20x130     | 130             |                    |                              |                 |                             |

**Table C61: Displacement**

| $h_{ef}$ | <b>N</b>                            | $\delta_{N0}$ | $\delta_{N\infty}$ | <b>V</b>                            | $\delta_{V0}$ | $\delta_{V\infty}$ |
|----------|-------------------------------------|---------------|--------------------|-------------------------------------|---------------|--------------------|
| [mm]     | [kN]                                | [mm]          | [mm]               | [kN]                                | [mm]          | [mm]               |
| 80       | $\frac{N_{Rk}}{1,4 \cdot \gamma_M}$ | 0,14          | 0,29               | $\frac{V_{Rk}}{1,4 \cdot \gamma_M}$ | 0,25          | 0,37               |
| 85       |                                     | 0,45          | 0,90               |                                     | 0,98          | 1,47               |
| 130      |                                     | 0,61          | 1,22               |                                     | 1,10          | 1,65               |

Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry

Performance hollow light weight concrete Bloc creux B40

Brick description

Installation parameters, Displacements

**Annex C 33**

# Brick type: Hollow Light weight concrete Bloc creux B40

**Table C62: Characteristic values of resistance under tension and shear loads**

| Anchor size                                               | Sleeve        | Effective anchorage depth | Characteristic resistance         |                               |                                 |
|-----------------------------------------------------------|---------------|---------------------------|-----------------------------------|-------------------------------|---------------------------------|
|                                                           |               |                           | Use category<br>d/d<br>w/d<br>w/w |                               |                                 |
|                                                           |               |                           | 40°C / 24°C                       | 80°C / 50°C                   | For all temperature range       |
|                                                           |               | h <sub>ef</sub>           | N <sub>Rk</sub> <sup>1)</sup>     | N <sub>Rk</sub> <sup>1)</sup> | V <sub>Rk,b</sub> <sup>2)</sup> |
|                                                           |               | [mm]                      | [kN]                              |                               |                                 |
| Compressive strength f <sub>b</sub> ≥ 4 N/mm <sup>2</sup> |               |                           |                                   |                               |                                 |
| M8                                                        | SH 12x80      | 80                        | 0,4                               | 0,3                           | 1,2                             |
|                                                           | SH 16x85      | 85                        | 0,6                               | 0,5                           | 3,0                             |
|                                                           | SH 16x130     | 130                       | 2,0                               | 1,5                           | 3,5                             |
|                                                           | SH 16x130/330 | 130                       | 2,0                               | 1,5                           | 3,5                             |
| M10                                                       | SH 16x85      | 85                        | 0,6                               | 0,5                           | 3,0                             |
|                                                           | SH 16x130     | 130                       | 2,0                               | 1,5                           | 3,5                             |
|                                                           | SH 16x130/330 | 130                       | 2,0                               | 1,5                           | 3,5                             |
| M12                                                       | SH 20x85      | 85                        | 0,9                               | 0,6                           | 3,0                             |
|                                                           | SH 20x130     | 130                       | 2,0                               | 1,5                           | 3,5                             |
| M16                                                       | SH 20x85      | 85                        | 0,9                               | 0,6                           | 3,0                             |
|                                                           | SH 20x130     | 130                       | 2,0                               | 1,5                           | 3,5                             |

1) For design according TR 054:  $N_{Rk} = N_{Rk,p} = N_{Rk,b}$ ;  $N_{Rk,s}$  according to Table C2 Annex C2; Calculation  $N_{Rk,pb}$  see TR 054

2) For  $V_{Rk,s}$  see Annex C 2, Table C2; Calculation of  $V_{Rk,pb}$  and  $V_{Rk,c}$  see TR 054

**Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry**

**Performance hollow light weight concrete Bloc creux B40**  
Characteristic values of resistance under tension and shear load

**Annex C 34**

## Brick type: Solid light weight concrete brick

**Table C63: Description**

|                              |                                   |                                                                                     |
|------------------------------|-----------------------------------|-------------------------------------------------------------------------------------|
| Brick type                   | Solid light weight concrete brick |  |
| Bulk density [kg/dm³]        | 0,63                              |                                                                                     |
| Compressive strength [N/mm²] | 2                                 |                                                                                     |
| Code                         | EN 771-3                          |                                                                                     |
| Producer (country code)      | e.g. Bisotherm (DE)               |                                                                                     |
| Brick dimensions [mm]        | 300 x 123 x 248                   |                                                                                     |
| Drilling method              | Rotary drilling                   |                                                                                     |

**Table C64: Installation parameter (Edge and spacing distances)**

| Anchor size | Sleeve | Embedment depth | Edge distance      | Spacing                                      | Maximum installation torque |
|-------------|--------|-----------------|--------------------|----------------------------------------------|-----------------------------|
|             |        | $h_{ef}$        | $C_{min} = C_{Cr}$ | $S_{Cr} = S_{min \parallel} = S_{min \perp}$ | $\max T_{inst}$             |
|             |        | [mm]            |                    |                                              | [Nm]                        |
| <b>M8</b>   | -      | 80              | 120                | 240                                          | 6                           |
| <b>M10</b>  | -      | 90              | 135                | 270                                          |                             |
| <b>M12</b>  | -      | 100             | 150                | 300                                          | 10                          |
| <b>M16</b>  | -      | 100             | 150                | 300                                          | 14                          |

**Table C65: Displacement**

| $h_{ef}$ | <b>N</b>                            | $\delta_{N0}$ | $\delta_{N\infty}$ | <b>V</b>                            | $\delta_{V0}$ | $\delta_{V\infty}$ |
|----------|-------------------------------------|---------------|--------------------|-------------------------------------|---------------|--------------------|
| [mm]     | [kN]                                | [mm]          | [mm]               | [kN]                                | [mm]          | [mm]               |
| 80       | $\frac{N_{Rk}}{1,4 \cdot \gamma_M}$ | 0,64          | 1,28               | $\frac{V_{Rk}}{1,4 \cdot \gamma_M}$ | 0,50          | 0,75               |
| 90       |                                     | 0,70          | 1,41               |                                     | 0,68          | 1,03               |
| 100      |                                     | 0,21          | 0,42               |                                     | 0,54          | 0,81               |

Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry

**Performance Solid light weight concrete LAC**

Brick description

Installation parameters, Displacements

**Annex C 35**

**Brick type: Solid light weight concrete brick**

**Table C66: Characteristic values of resistance under tension and shear loads**

| Anchor size                                               | Sleeve | Effective anchorage depth | Characteristic resistance         |                               |                                 |
|-----------------------------------------------------------|--------|---------------------------|-----------------------------------|-------------------------------|---------------------------------|
|                                                           |        |                           | Use category<br>d/d<br>w/d<br>w/w |                               |                                 |
|                                                           |        |                           | 40°C / 24°C                       | 80°C / 50°C                   | For all temperature range       |
|                                                           |        | h <sub>ef</sub>           | N <sub>RK</sub> <sup>1)</sup>     | N <sub>RK</sub> <sup>1)</sup> | V <sub>RK,b</sub> <sup>2)</sup> |
|                                                           |        | [mm]                      | [kN]                              |                               |                                 |
| Compressive strength f <sub>b</sub> ≥ 2 N/mm <sup>2</sup> |        |                           |                                   |                               |                                 |
| M8                                                        | -      | 80                        | 2,0                               | 1,5                           | 3,0                             |
| M10                                                       | -      | 90                        | 2,0                               | 1,5                           | 3,5                             |
| M12                                                       | -      | 100                       | 2,0                               | 1,5                           | 4,0                             |
| M16                                                       | -      | 100                       | 2,0                               | 1,5                           | 4,0                             |

<sup>1)</sup> For design according TR 054:  $N_{Rk} = N_{Rk,p} = N_{Rk,b}$ ;  $N_{Rk,s}$  according to Table C2 Annex C2; Calculation  $N_{Rk,pb}$  see TR 054

<sup>2)</sup> For  $V_{Rk,s}$  see Annex C 2, Table C2; Calculation of  $V_{Rk,pb}$  and  $V_{Rk,c}$  see TR 054

**Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry**

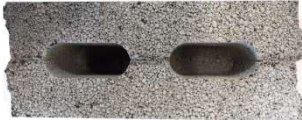
**Performance Solid light weight concrete LAC**

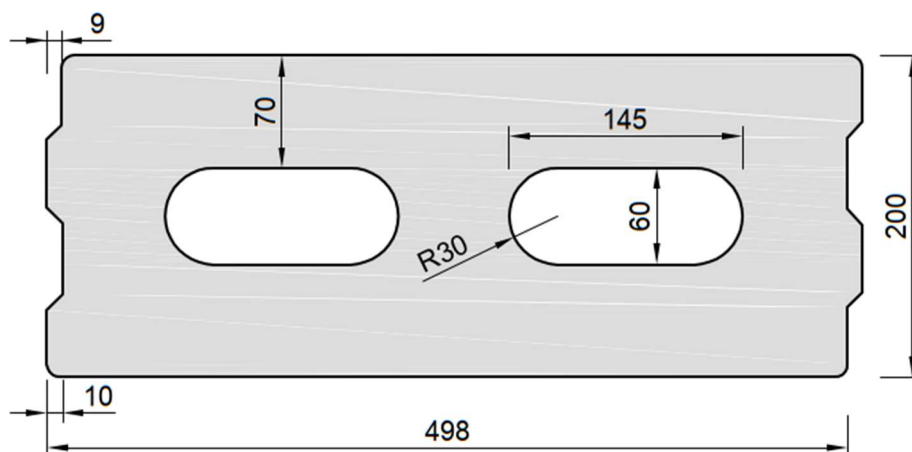
Characteristic values of resistance under tension and shear load

**Annex C 36**

# Brick type: Hollow light weight concrete brick – Leca Lex harkko RUH-200

**Table C67: Description**

|                              |                                                         |                                                                                     |
|------------------------------|---------------------------------------------------------|-------------------------------------------------------------------------------------|
| Brick type                   | Hollow light weight concrete<br>Leca Lex harkko RUH-200 |  |
| Bulk density [kg/dm³]        | 0,7                                                     |                                                                                     |
| Compressive strength [N/mm²] | 2,7                                                     |                                                                                     |
| Code                         | EN 771-3                                                |                                                                                     |
| Producer (country code)      | e.g. Saint-Gobain Weber (Fin)                           |                                                                                     |
| Brick dimensions [mm]        | 498 x 200 x 195                                         |                                                                                     |
| Drilling method              | Rotary drilling                                         |                                                                                     |



**Table C68: Installation parameter (Edge and spacing distances)**

| Anchor size      | Sleeve        | Embedment depth | Edge distance      | Spacing                      |                 | Maximum installation torque |
|------------------|---------------|-----------------|--------------------|------------------------------|-----------------|-----------------------------|
|                  |               | $h_{ef}$        | $c_{min} = c_{cr}$ | $s_{cr} = s_{min \parallel}$ | $s_{min \perp}$ | $\max T_{inst}$             |
|                  |               | [mm]            |                    |                              |                 | [Nm]                        |
| <b>M8</b>        | SH 12x80      | 80              | 120                | 498                          | 195             | 8                           |
| <b>M8 / M10</b>  | SH 16x85      | 85              | 127                |                              |                 |                             |
|                  | SH 16x130     | 130             | 195                |                              |                 |                             |
|                  | SH 16x130/330 | 130             | 195                |                              |                 |                             |
| <b>M12 / M16</b> | SH 20x85      | 85              | 127                |                              |                 |                             |
|                  | SH 20x130     | 130             | 195                |                              |                 |                             |

**Table C69: Displacement**

| $h_{ef}$ | <b>N</b>                            | $\delta_{N0}$ | $\delta_{N\infty}$ | <b>V</b>                            | $\delta_{V0}$ | $\delta_{V\infty}$ |
|----------|-------------------------------------|---------------|--------------------|-------------------------------------|---------------|--------------------|
| [mm]     | [kN]                                | [mm]          | [mm]               | [kN]                                | [mm]          | [mm]               |
| 80       | $\frac{N_{Rk}}{1,4 \cdot \gamma_M}$ | 0,11          | 0,22               | $\frac{V_{Rk}}{1,4 \cdot \gamma_M}$ | 0,47          | 0,70               |
| 85       |                                     | 0,11          | 0,23               |                                     | 0,38          | 0,57               |
| 130      |                                     | 0,10          | 0,20               |                                     | 0,56          | 0,85               |

Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry

Performance LECA LEX harkko RUH-200 Hollow

Brick description

Installation parameters, Displacements

**Annex C 37**

# Brick type: Hollow light weight concrete brick – Leca Lex harkko RUH-200

**Table C70: Characteristic values of resistance under tension and shear loads**

| Anchor size                                                 | Sleeve        | Effective anchorage depth | Characteristic resistance         |                               |                                 |
|-------------------------------------------------------------|---------------|---------------------------|-----------------------------------|-------------------------------|---------------------------------|
|                                                             |               |                           | Use category<br>d/d<br>w/d<br>w/w |                               |                                 |
|                                                             |               |                           | 40°C / 24°C                       | 80°C / 50°C                   | For all temperature range       |
|                                                             |               | h <sub>ef</sub>           | N <sub>Rk</sub> <sup>1)</sup>     | N <sub>Rk</sub> <sup>1)</sup> | V <sub>Rk,b</sub> <sup>2)</sup> |
|                                                             |               | [mm]                      | [kN]                              |                               |                                 |
| Compressive strength f <sub>b</sub> ≥ 2,7 N/mm <sup>2</sup> |               |                           |                                   |                               |                                 |
| M8                                                          | SH 12x80      | 80                        | 2,0                               | 1,2                           | 2,5                             |
|                                                             | SH 16x85      | 85                        | 2,0                               | 1,2                           | 3,5                             |
|                                                             | SH 16x130     | 130                       | 2,5                               | 1,5                           | 3,5                             |
|                                                             | SH 16x130/330 | 130                       | 2,5                               | 1,5                           | 3,5                             |
| M10                                                         | SH 16x85      | 85                        | 2,0                               | 1,5                           | 3,5                             |
|                                                             | SH 16x130     | 130                       | 2,5                               | 1,5                           | 3,5                             |
|                                                             | SH 16x130/330 | 130                       | 2,5                               | 1,5                           | 3,5                             |
| M12                                                         | SH 20x85      | 85                        | 2,5                               | 1,5                           | 3,5                             |
|                                                             | SH 20x130     | 130                       | 2,5                               | 1,5                           | 3,5                             |
| M16                                                         | SH 20x85      | 85                        | 2,5                               | 1,5                           | 3,5                             |
|                                                             | SH 20x130     | 130                       | 2,5                               | 1,5                           | 3,5                             |

<sup>1)</sup> For design according TR 054:  $N_{Rk} = N_{Rk,p} = N_{Rk,b}$ ;  $N_{Rk,s}$  according to Table C2 Annex C2; Calculation  $N_{Rk,pb}$  see TR 054

<sup>2)</sup> For  $V_{Rk,s}$  see Annex C 2, Table C2; Calculation of  $V_{Rk,pb}$  and  $V_{Rk,c}$  see TR 054

**Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry**

**Performance LECA LEX harkko RUH-200 Hollow**

Characteristic values of resistance under tension and shear load  
Displacement

**Annex C 38**

## Brick type: Solid light weight concrete brick – Leca Lex harkko RUH-200 kulma

**Table C71: Description**

|                              |                                                              |                                                                                     |
|------------------------------|--------------------------------------------------------------|-------------------------------------------------------------------------------------|
| Brick type                   | Solid light weight concrete<br>Leca Lex harkko RUH-200 kulma |  |
| Bulk density [kg/dm³]        | 0,78                                                         |                                                                                     |
| Compressive strength [N/mm²] | 3                                                            |                                                                                     |
| Code                         | EN 771-3                                                     |                                                                                     |
| Producer (country code)      | e.g. Saint-Gobain Weber (Fin)                                |                                                                                     |
| Brick dimensions [mm]        | 498 x 200 x 195                                              |                                                                                     |
| Drilling method              | Rotary drilling                                              |                                                                                     |

**Table C72: Installation parameter (Edge and spacing distances)**

| Anchor size      | Sleeve        | Embedment depth | Edge distance      | Spacing                                      | Maximum installation torque |
|------------------|---------------|-----------------|--------------------|----------------------------------------------|-----------------------------|
|                  |               | $h_{ef}$        | $C_{min} = C_{cr}$ | $S_{cr} = S_{min \parallel} = S_{min \perp}$ | $\max T_{inst}$             |
|                  |               | [mm]            |                    |                                              | [Nm]                        |
| <b>M8</b>        | -             | 80              | 120                | 240                                          | 6                           |
| <b>M10</b>       | -             | 90              | 135                | 270                                          | 12                          |
| <b>M12</b>       | -             | 100             | 150                | 300                                          | 14                          |
| <b>M16</b>       | -             | 100             | 150                | 300                                          | 16                          |
| <b>M8</b>        | SH 12x80      | 80              | 120                | 240                                          | 8                           |
| <b>M8 / M10</b>  | SH 16x85      | 85              | 127                | 255                                          |                             |
|                  | SH 16x130     | 130             | 195                | 390                                          |                             |
|                  | SH 16x130/330 | 130             | 195                | 390                                          |                             |
| <b>M12 / M16</b> | SH 20x85      | 85              | 127                | 255                                          | 12                          |
|                  | SH 20x130     | 130             | 195                | 390                                          | 16                          |

**Table C73: Displacement**

| $h_{ef}$ | <b>N</b>                            | $\delta_{N0}$ | $\delta_{N\infty}$ | <b>V</b>                            | $\delta_{V0}$ | $\delta_{V\infty}$ |
|----------|-------------------------------------|---------------|--------------------|-------------------------------------|---------------|--------------------|
| [mm]     | [kN]                                | [mm]          | [mm]               | [kN]                                | [mm]          | [mm]               |
| 80       | $\frac{N_{Rk}}{1,4 \cdot \gamma_M}$ | 0,09          | 0,18               | $\frac{V_{Rk}}{1,4 \cdot \gamma_M}$ | 0,48          | 0,72               |
| 85       |                                     | 0,07          | 0,15               |                                     | 0,77          | 1,15               |
| 90       |                                     | 0,13          | 0,26               |                                     | 0,26          | 0,39               |
| 100      |                                     | 0,13          | 0,23               |                                     | 0,36          | 0,54               |
| 130      |                                     | 0,10          | 0,21               |                                     | 0,68          | 1,01               |

Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry

Performance LECA LEX harkko RUH-200 Kulma Solid

Brick description

Installation parameters, Displacements

**Annex C 39**

**Brick type: Solid light weight concrete brick – Leca Lex harkko RUH-200 kulma**

**Table C74: Characteristic values of resistance under tension and shear loads**

| Anchor size                                                 | Sleeve        | Effective anchorage depth | Characteristic resistance         |                               |                                 |
|-------------------------------------------------------------|---------------|---------------------------|-----------------------------------|-------------------------------|---------------------------------|
|                                                             |               |                           | Use category<br>d/d<br>w/d<br>w/w |                               |                                 |
|                                                             |               |                           | 40°C / 24°C                       | 80°C / 50°C                   | For all temperature range       |
|                                                             |               | h <sub>ef</sub>           | N <sub>Rk</sub> <sup>1)</sup>     | N <sub>Rk</sub> <sup>1)</sup> | V <sub>Rk,b</sub> <sup>2)</sup> |
|                                                             |               | [mm]                      | [kN]                              |                               |                                 |
| Compressive strength f <sub>b</sub> ≥ 3,0 N/mm <sup>2</sup> |               |                           |                                   |                               |                                 |
| M8                                                          | -             | 80                        | 2,0                               | 1,2                           | 3,0                             |
| M10                                                         | -             | 90                        | 3,0                               | 2,0                           | 4,0                             |
| M12                                                         | -             | 100                       | 3,0                               | 2,0                           | 4,0                             |
| M16                                                         | -             | 100                       | 3,0                               | 2,0                           | 4,0                             |
| M8                                                          | SH 12x80      | 80                        | 2,0                               | 1,2                           | 3,0                             |
|                                                             | SH 16x85      | 85                        | 2,0                               | 1,5                           | 3,5                             |
|                                                             | SH 16x130     | 130                       | 3,0                               | 2,0                           | 4,0                             |
|                                                             | SH 16x130/330 | 130                       | 3,0                               | 2,0                           | 4,0                             |
| M10                                                         | SH 16x85      | 85                        | 2,0                               | 1,5                           | 3,5                             |
|                                                             | SH 16x130     | 130                       | 3,0                               | 2,0                           | 4,0                             |
|                                                             | SH 16x130/330 | 130                       | 3,0                               | 2,0                           | 4,0                             |
| M12 / M16                                                   | SH 20x85      | 85                        | 2,0                               | 1,5                           | 4,5                             |
|                                                             | SH 20x130     | 130                       | 3,0                               | 2,0                           | 4,5                             |

<sup>1)</sup> For design according TR 054:  $N_{Rk} = N_{Rk,p} = N_{Rk,b}$ ;  $N_{Rk,s}$  according to Table C2 Annex C2; Calculation  $N_{Rk,pb}$  see TR 054

<sup>2)</sup> For  $V_{Rk,s}$  see Annex C 2, Table C2; Calculation of  $V_{Rk,pb}$  and  $V_{Rk,c}$  see TR 054

**Injection system EJOT Multifix PSF+ / Sormat ITH-Pe for masonry**

**Performance LECA LEX harkko RUH-200 Kulma Solid**  
Characteristic values of resistance under tension and shear load

**Annex C 40**